



Measurements Systems and Sensors for Autonomous Vehicle and Smart Mobility



Prof. Ing. Sergio Saponara

Tel. +39 050 2217 602, Fax. +39 050 2217522

sergio.saponara@unipi.it,

http://people.unipi.it/sergio_saponara/

sergio.saponara@ingeniars.com

www.ingeniars.com

Recent plenary or invited talks & tutorials

- Saponara, S., “Measurement Performance of Sensor Systems towards Autonomous Vehicles”, **IEEE Distinguished Lecture 2017-2020**
- Saponara, S., “Measurement Systems and Sensors for Autonomous Vehicles”, **IEEE I&M Video Tutorial-Expert Series**
- Saponara, S., “Advanced Sensing Electronic Systems for Electrified and Autonomous Vehicles”, Webinar for the **IEEE Transportation Electrification Council**, 25th Jan.2018
- Saponara et al., “Design exploration for millimeter-wave short-range industrial wireless communications“, **Best Session Presentation Award**, IEEE IECON 2016
- Saponara S., et al., “Real-time FPGA-based radar imaging for smart mobility systems”, **Invited talk** at SPIE Photonics Europe 2016
- Saponara, S., “On-board sensors and instrumentation for driver-assisted/autonomous vehicles”, **Tutorial** IEEE I2MTC 2017
- Saponara S, “Advances in technologies and architectures for low-power and highly integrated ubiquitous radars”, **Plenary talk** at IEEE Radar Conference 2012
- Saponara S, “Hardware accelerators for real-time and video-camera based automotive driver assistance systems”, **Invited talk** at AEIT Workshop 2016
- Saponara S, “Recent Advances in Circuits & Systems for Driver-Assisted/Autonomous Vehicles and Smart Mobility”, **Tutorial** at IEEE NGCAS 2017

Bibliography

- F. Pieri, C. Zambelli, A. Nannini, P. Olivo, S. Saponara, “Consumer electronics is redesigning our cars? challenges of integrated technologies for sensing, computing and storage”, IEEE Consumer Electronics Magazine 2017
- S. Saponara, G. Ciarpi, “IC design and measurement of an inductorless 48V DC/DC converter in low-cost CMOS technology facing harsh environments”, IEEE Transactions on Circuits and Systems I, 2017
- S. Saponara, P. Tisserand, P. Chassard, Dieu My Ton, “Design and Measurement of Integrated Converters for Belt-driven Starter-generator in 48 V Micro/mild Hybrid Vehicles”, IEEE Transactions on Industry Applications, 2017
- S. Saponara, F. Giannetti, B. Neri, G. Anastasi, “Exploiting mm-Wave Communications to Boost the Performance of Industrial Wireless Networks”, IEEE Transactions on Industrial Informatics, 2017
- S. Saponara, G. Ciarpi, “Design and experimental measurement of EMI reduction techniques for integrated switching DC/DC converters”, IEEE Canadian Journal of Electrical and Computer Engineering, 2017
- S. Saponara, B. Neri “Radar sensor signal acquisition and multi-dimensional FFT processing for surveillance applications in transport systems “, IEEE Trans. on Instrumentation and Measurement, 2017
- S. Saponara, B. Neri, “Design of compact and low-power X-band Radar for mobility surveillance applications”, Computers and Electrical Engineering, 2016,
- A. Sisto, L. Pilato, R. Serventi, S. Saponara, L. Fanucci, “Application specific instruction set processor for sensor conditioning in automotive applications”, Microprocessors and Microsystems, 2016
- S. Saponara, et al., “Predictive Diagnosis of High-Power Transformer Faults by Networking Vibration Measuring Nodes With Integrated Signal Processing”, IEEE Trans. on Instr. and Measurement, 2016
- M. Turturici, S. Saponara, et al., “Low-power DSP system for real-time correction of fish-eye cameras in automotive driver assistance applications”, Journal of Real-Time Image Processing, 2014

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- Baronti F., Lazzeri A., Roncella R., Saletti R., Saponara S., "Design and Characterization of a Robotized Gearbox System Based on Voice Coil Actuators for a Formula SAE Race Car". IEEE/ASME TRANSACTIONS ON MECHATRONICS, 2013
- Saponara S, Pasetti G, Costantino N, Tinfena F, D'Abramo P, Fanucci L, "A Flexible LED Driver for Automotive Lighting Applications: IC Design and Experimental Characterization". IEEE TRANSACTIONS ON POWER ELECTRONICS, 2012
- Baronti F, Petri E, Saponara S, Fanucci L, Roncella R, Saletti R, D'Abramo P, Serventi R, "Design and Verification of Hardware Building Blocks for High-Speed and Fault-Tolerant In-Vehicle Networks", IEEE Trans. on Industrial Electronics 2011
- Costantino N, Serventi R, Tinfena F, D'Abramo P, Chassard P, Tisserand P, Saponara S, Fanucci L, "Design and Test of an HV-CMOS Intelligent Power Switch With Integrated Protections and Self-Diagnostic for Harsh Automotive Applications", IEEE Trans. on Industrial Electronics 2011
- Saponara S, Petri E, Fanucci L, Terreni P, "Sensor Modeling, Low-Complexity Fusion Algorithms, and Mixed-Signal IC Prototyping for Gas Measures in Low-Emission Vehicles", IEEE TRANSACTIONS ON INSTRUMENTATION AND MEASUREMENT, 2011
- Saponara S, Casarosa G, Hambloch P, Ciuchi F, Fanucci L, Sarti B, "Modeling, Sensitivity Analysis, and Prototyping of Low-g Acceleration Acquisition Systems for Spacecraft Testing and Environmental-Noise Measurements", IEEE TRANSACTIONS ON INSTRUMENTATION AND MEASUREMENT, 2011
- Marsi S, Saponara S, "Integrated video motion estimator with Retinex-like pre-processing for robust motion analysis in automotive scenarios: algorithmic and real-time architecture design", Journal of Real-Time Image Processing, 2010

Open special issues on the theme

- **IEEE Transactions on Industrial Informatics IF 6.79**
- [http://www.ieee-ies.org/images/files/tii/ss/2017/CfP-Embedded and Networked Systems for Intelligent-Vehicles and Robots.pdf](http://www.ieee-ies.org/images/files/tii/ss/2017/CfP-Embedded_and_Networked_Systems_for_Intelligent-Vehicles_and_Robots.pdf)
- **Sensors IF 2.67**
- http://www.mdpi.com/journal/sensors/special_issues/Smart_Mobility
- **Energies IF 2.26**
- http://www.mdpi.com/journal/energies/special_issues/e_transportation_smart_microgrid
- **Applied Sciences IF 1.67**
- http://www.mdpi.com/journal/applsci/special_issues/dc_hybrid
- **Journal of Real-Time Image Processing IF 2.02**
- http://static.springer.com/sgw/documents/1608235/application/pdf/JRTIP-SpecialIssue-ITS_clean.pdf

Outline

- Innovation and trends of circuits & systems for smart vehicles and int. transport systems (ITS)
- Remote sensing (Radar) for smart vehicle & ITS
- Sensing technology for navigation
- Computing & memory needs
- Mixed-signal ICs for smart vehicles
- Image processing for smart vehicles and ITS
- Conclusions

Trends in smart vehicles and ITS

Vehicles are becoming electrified, shared, autonomous

Spin-off of the research results towards Robotics and Industry4.0

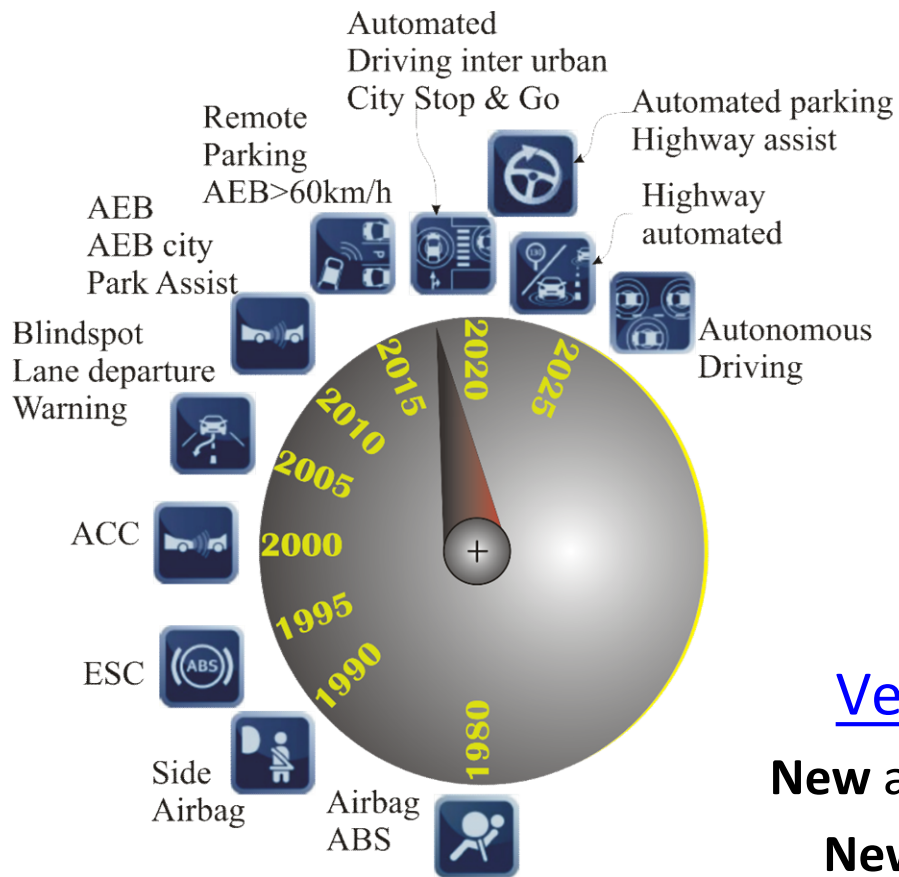
Huge potential market (90M of new vehicles/year, 35M of e-bikes/year, worldwide)

Huge investments from Semiconductor and ICT companies
and joint alliances with OEM companies
(ref. interview Bozzotti, CEO-STM, Sole24ore 26Nov2017)

INTEL estimates the vehicle systems, data and services market
to be up to \$70 billion by 2030

VW group announced \$34 billion of investments in electrified and
autonomous vehicles 2018-2022

Autonomous vehicles



Revolution of people/goods mobility

Safer, car accidents kill 1.25 M people today

Inclusive, mobility for all (elderly, disabled), free time,...

Efficient, less CO₂, no energy/time wasted in traffic jam (US congestion cost/year: \$200B and 62 h in traffic jam)

Digital lifestyle & sharing economy

Synergy with **Industry 4.0**

Vehicle & ICT/Electronics convergence

New automotive players (Intel, Google, Tesla, Uber)

New alliances (BMW/Intel, Audi/Nvidia/Bosch)

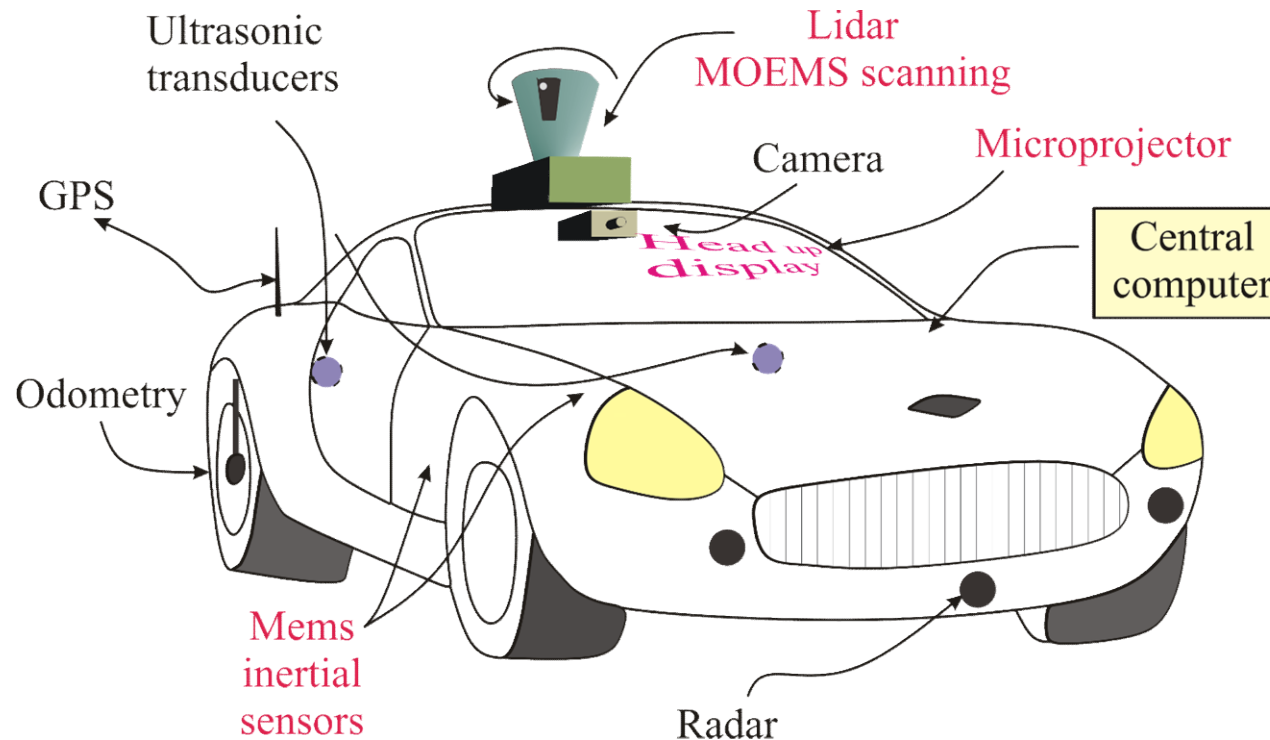
Sensor & measurement systems are KET for

Accurate (cm) & real-time **positioning** and **navigation**

Vehicle **context-awareness** (detect obstacles, avoid collision, planning path)

Driver **assistance** (enhanced vision, fatigue detection)

Sensing & measurement system perspective



What?

obstacle detection

Where?

position and direction of cars and obstacles

When?

car to obstacle relative speed

Measurement system performance

range, resolution and accuracy of distance, angles & speed?

reliable (**uncertainty, repeatability**) measures in harsh environment ?

secure (**trusted, identified, private**) measures?

ICT companies investing in vehicles&ITS

<https://www.google.com/selfdrivingcar/>

<http://spectrum.ieee.org/cars-that-think/transportation/advanced-cars/nokia-bets-100-million-on-smart-car-tech>

Google

ST
life.augmented

NOKIA

[Autotalks, ST combine SatNav with V2X | Electronics EETimes](#)

Autotalks



5GAA 
Automotive Association

Audi

BMW GROUP

中国移动
China Mobile

Continental
The Future in Motion

DAIMLER

DENSO

ERICSSON

FEV

FICOSA

Ford

gemalto
security to be free

HUAWEI

intel

KEYSIGHT TECHNOLOGIES

LG

docomo

docomo

QUALCOMM

ROHDE & SCHWARZ

SAMSUNG

SK telecom

T-Mobile

Valeo

vodafone

Automotive OEM investing in electronics



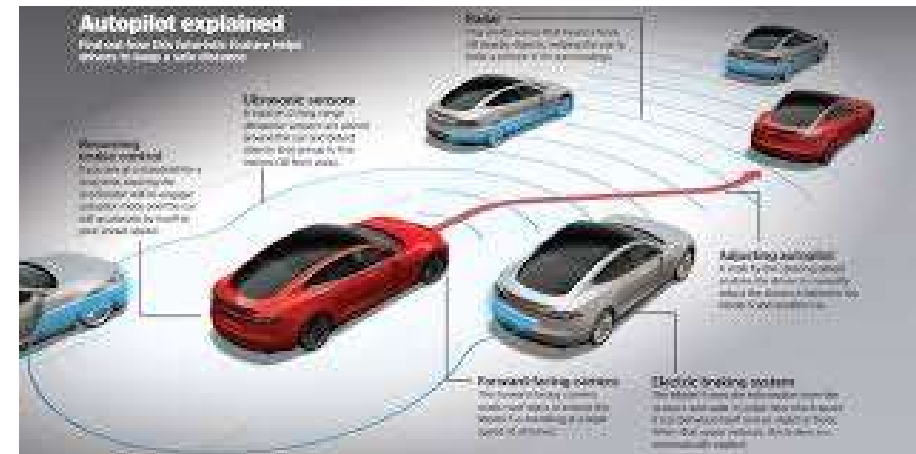
<http://piaggiofastforward.com/>, PFF is a new company to promote a revolutionary approach to R&D for innovative mobility



Google and Fiat Chrysler team up for 'first of its kind' self-driving car ...<https://www.theguardian.com>



Tesla's Autopilot: The smart person's guide
- www.techrepublic.com



fortune.com/.../bmw-intel-and-mobileye-are-sending-self-driving-cars-on-the-road



Rolls-Royce
Motor Cars Limited



What about in Tuscany?

INTEL acquires YOGITECH in Pisa



OEM



Piaggio Fast Forward, Hitachi Rail Italy



Automotive Components



Magna Closure (smart latch)

Continental (smart injectors)



Pierburg (e-pumps)

AMS



ICT companies



Evidence, Kyunsis, Ingeniars

Pure Power Control, IDS, Intecs



Initiatives on vehicles at UNIPISA



Association of Universities + Institutions + 15 Industries operating in Tuscany

Post-graduate Master Automotive Engineering
Master Degree in Vehicle Engineering



Formula SAE
(Kerub car)

Vehicle as a platform for pervasive electronics

RF Circuits

(mmW Radar, 802.11p V2X & 5G C-V2X, GNSS)

Sensor signal processing

(Image, Radar, Lidar, IMU,..& fusion in real-time)

Power Electronics

(DC/DC converters, inverters, BMS
12V→48V→ 300V)

Low-power Analog & Mixed-signal ICs



Sensors (device & technologies-MEMS/MOEMS)

Predictive-diagnostic

(thermal, EMI/EMC, electrical, ageing, vibrations,..) for functional safety

MCU & memories (multi-core, deep-learning, high SIL in harsh environments)

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Context-awareness I&M

Radar (Master of Motion Measures)

Active EM sensor. Robust in harsh conditions. Long Range. Limited accuracy

LRR4, range: up to 250 m, ± 5 m/s, accuracy: ± 0.1 m, ± 0.1 m/s H/V-FOV $30^\circ/5^\circ$

Lidar (Master of 3D mapping)

Active Light sensor. Mid Range, good accuracy. 360° H-FOV

HDL-32/64: up to 100 m, 0.02 m and 0.1° accuracy. Limited by cost

Camera (Master of Classification)

Passive. See colors & textures. Cheap. IR sensors needed for night vision

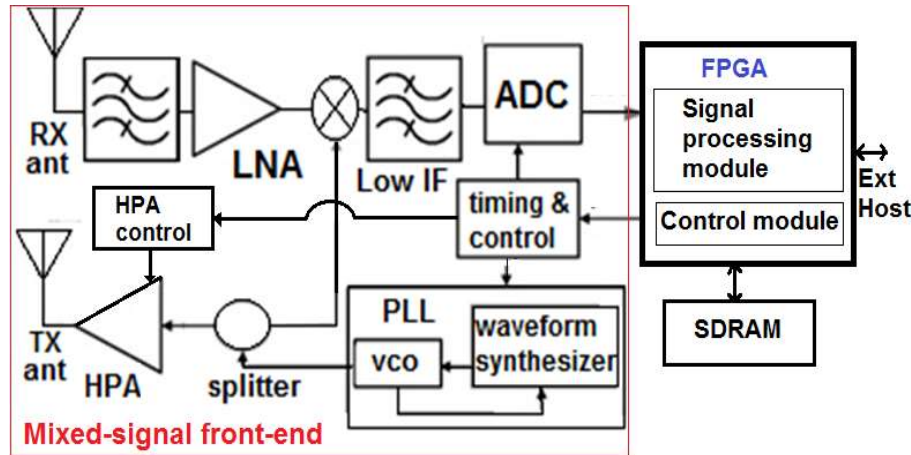
JRTIP2016 640x480 automotive camera & FPGA, recognition at 15 m, <100 ms



Velodyne



CW range-speed radar

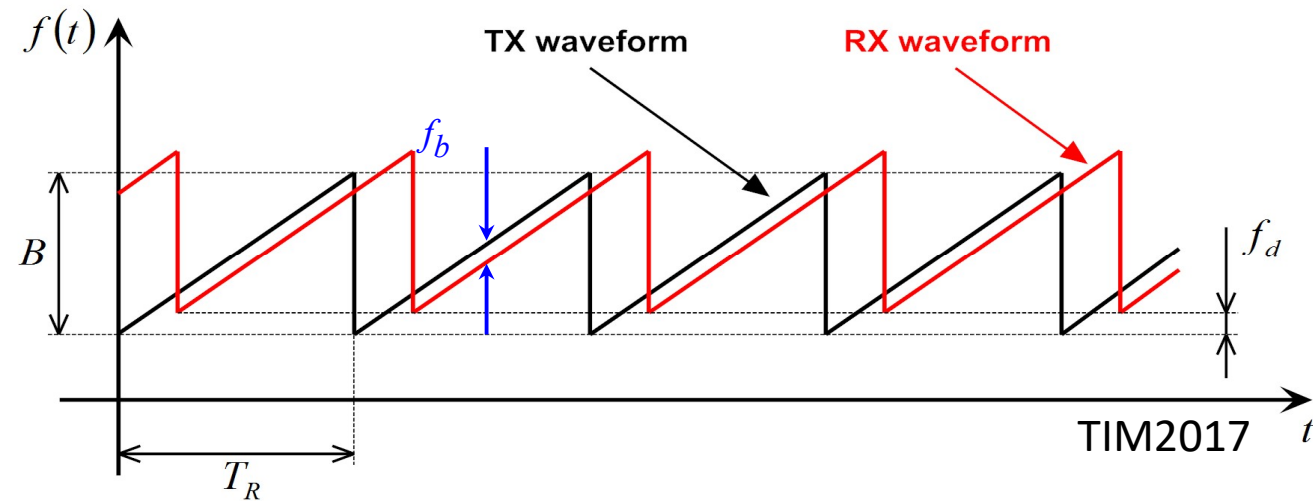
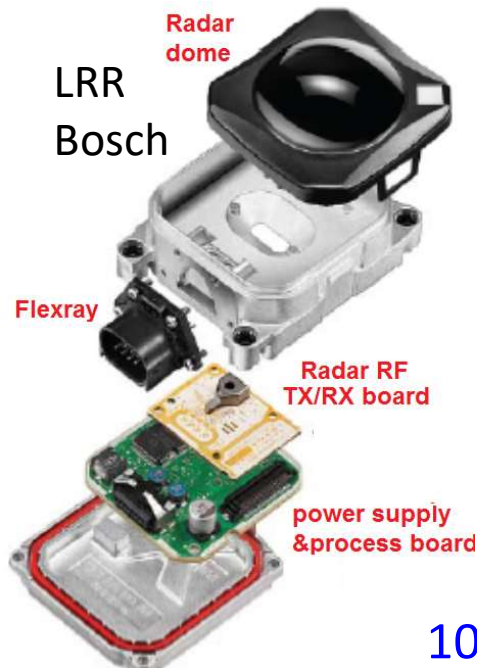


$$f_r = \frac{B}{T_R} \frac{2R_0}{c}$$

$$f_d = -\frac{2v_r}{\lambda_0}$$

$$f_b = f_r + f_d$$

Range-Doppler coupling effect



Multiple channels for DoA estimation

10 GHz surveillance, 24 GHz short-range, 77 GHz long-range radars

CW range-speed radar

Measurement range R affected by channel impairments, HW performance, target cross-section; resolution d_R depends on sweep band B (4 cm for 77-81 GHz LRR)

$$R = \sqrt[4]{\frac{P_{CW} \lambda^2 G_{ant}^2}{(4\pi)^3} \frac{1}{L} \frac{\sigma}{SNR_{dig}} \frac{1}{k_B T N_F \Delta f}}$$

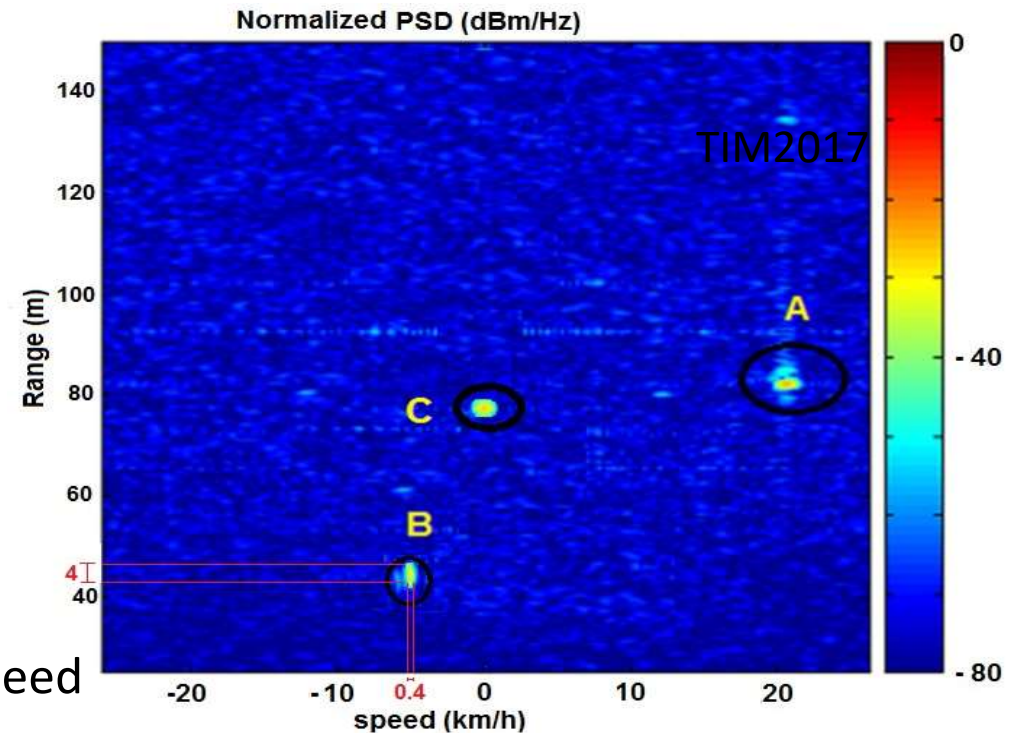
$$d_R = \frac{c}{2B}$$

A: moving vehicle

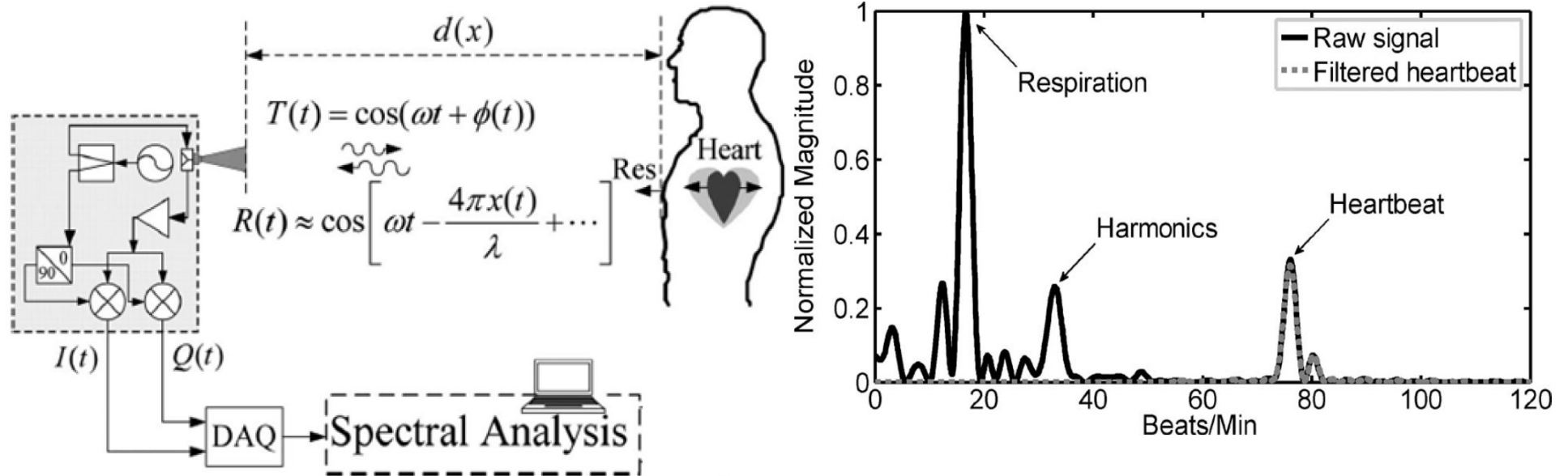
B: biker

C: still vehicle

Detected targets appear like an oval due to their physical size and to the Radar resolution limits in distance and speed



Biometric measures



TIM2010, TIM2016

Driver drowsiness check by **HR variability** (radar) and **eye opening level** monitoring (camera)



Radar for harbour surveillance



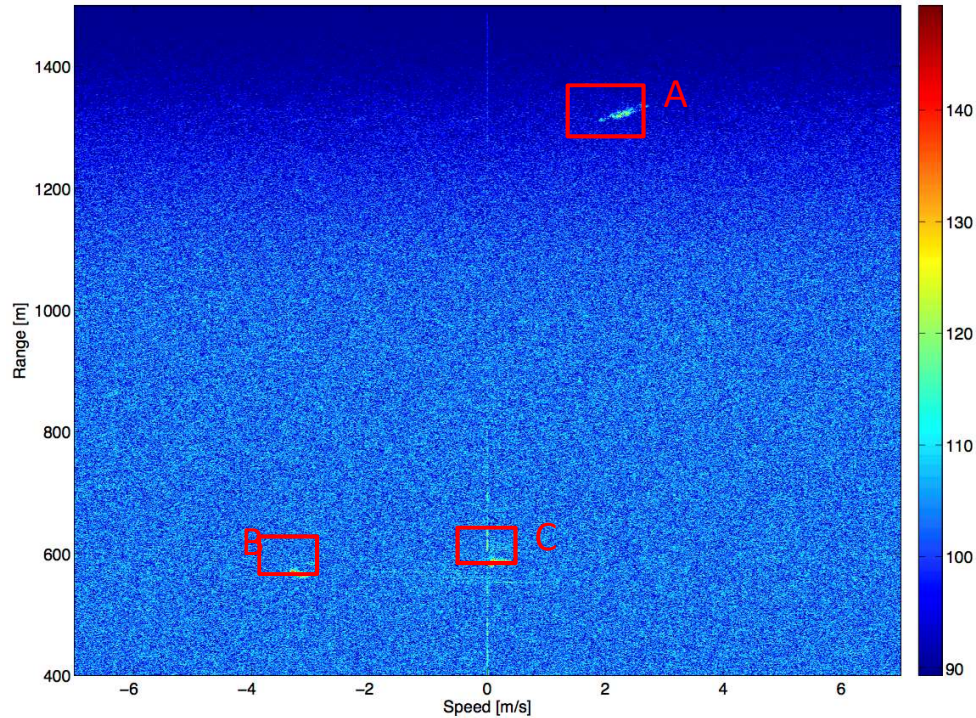
A. Length: 33,25 m, Width: 6,47 m
• Material: wood and iron



B. Length: 8.5 m, Width: 2.3 m
• Material: fiberglass and iron

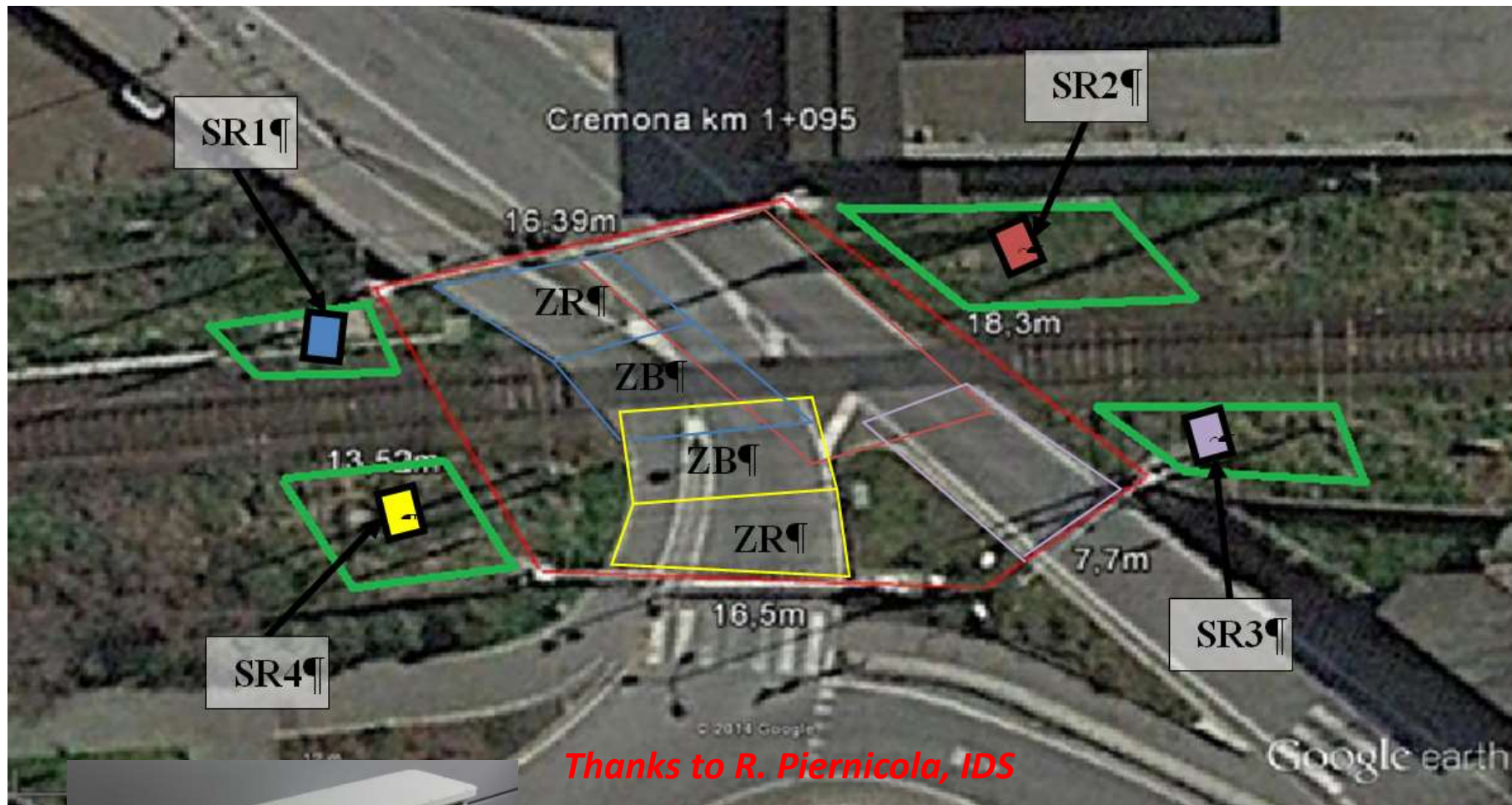


C. Length: 13.20 m, Height: 13 m
• Material: wood



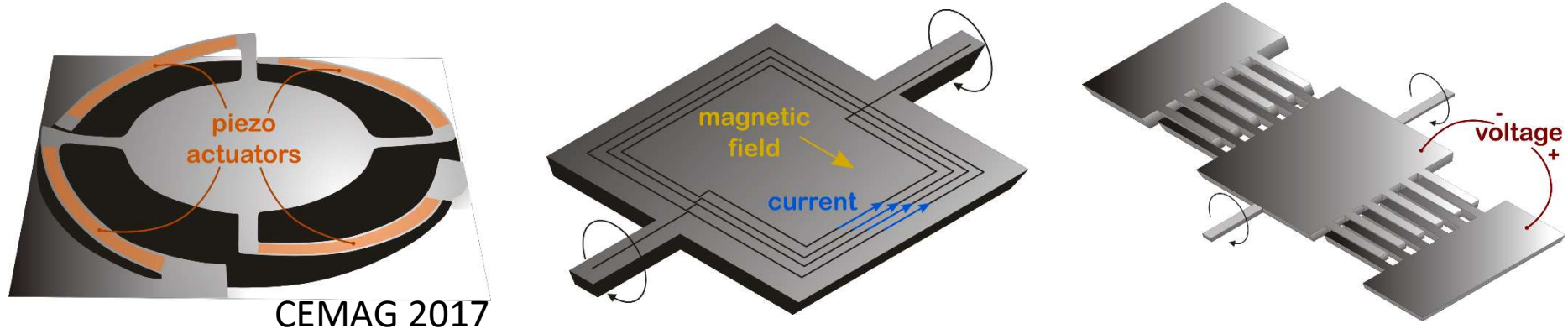
- $P_T = 33 \text{ dBm}$
- $B = 300 \text{ MHz}$
- $PRF = 1 \text{ kHz}$
- $CPI = 1 \text{ s}$

Radar installation for crossing safety



Research on low-cost Lidar

Supplier	Type	HFOV in deg	VFOV in deg	Scanning Freq.	Cost	Range
Osram/Infineon/ Innoluce	Scanning, MEMS	120, (res. 0.1)	20 (res. 0.5)	<2kHz	40 USD	200m
Quanergy	Scanning, OPA	120	120	N/A	250 USD	150m
Velodyne (VLP-16)	Scanning mechanical	360 (res 0.1-0.4)	30 (res. 2)	5-20Hz	7999 USD	300m
LeddarTech (LeddarVu)	Solid-state	100	0.3-3	N/A	750 USD	60m
ASC (Peregrine)	Solid-state	up to 60 (res. 0.5)	up to 15 (res. 0.5)	20 Hz	N/A	N/A
Microvision(PSE-0400Li-101)	Scanning MEMS	90 (res. 0.18)	30 (res. 0.08)	30Hz	N/A	15m



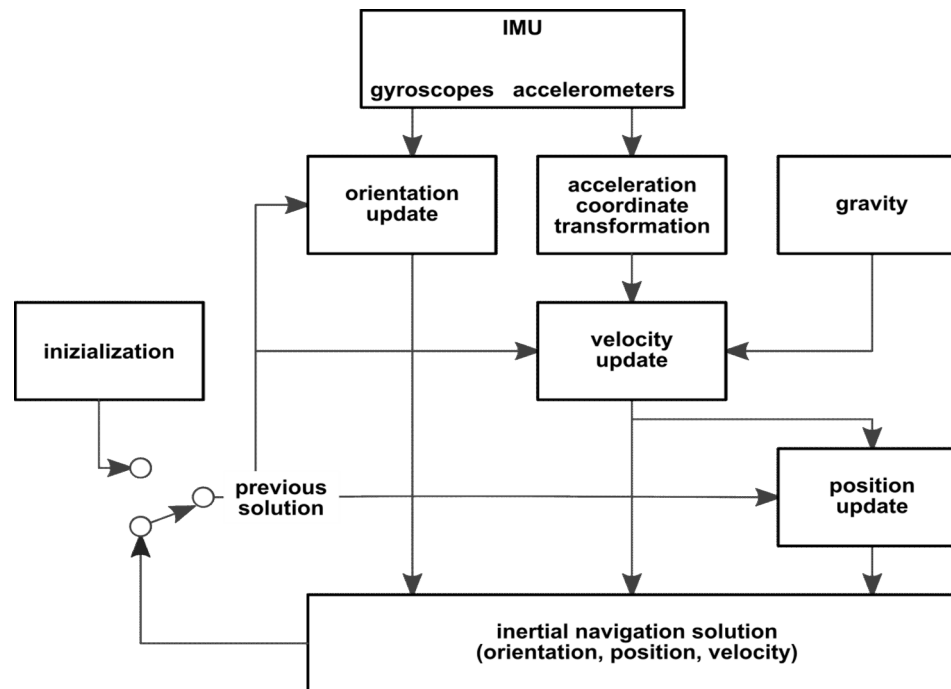
3D scanning Lidar using MOEMS micro-mirrors: scanning micro-mirrors with three different actuations schemes: (right) electrostatic, (center) magnetic, (left) piezoelectric

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Inertial Navigation System

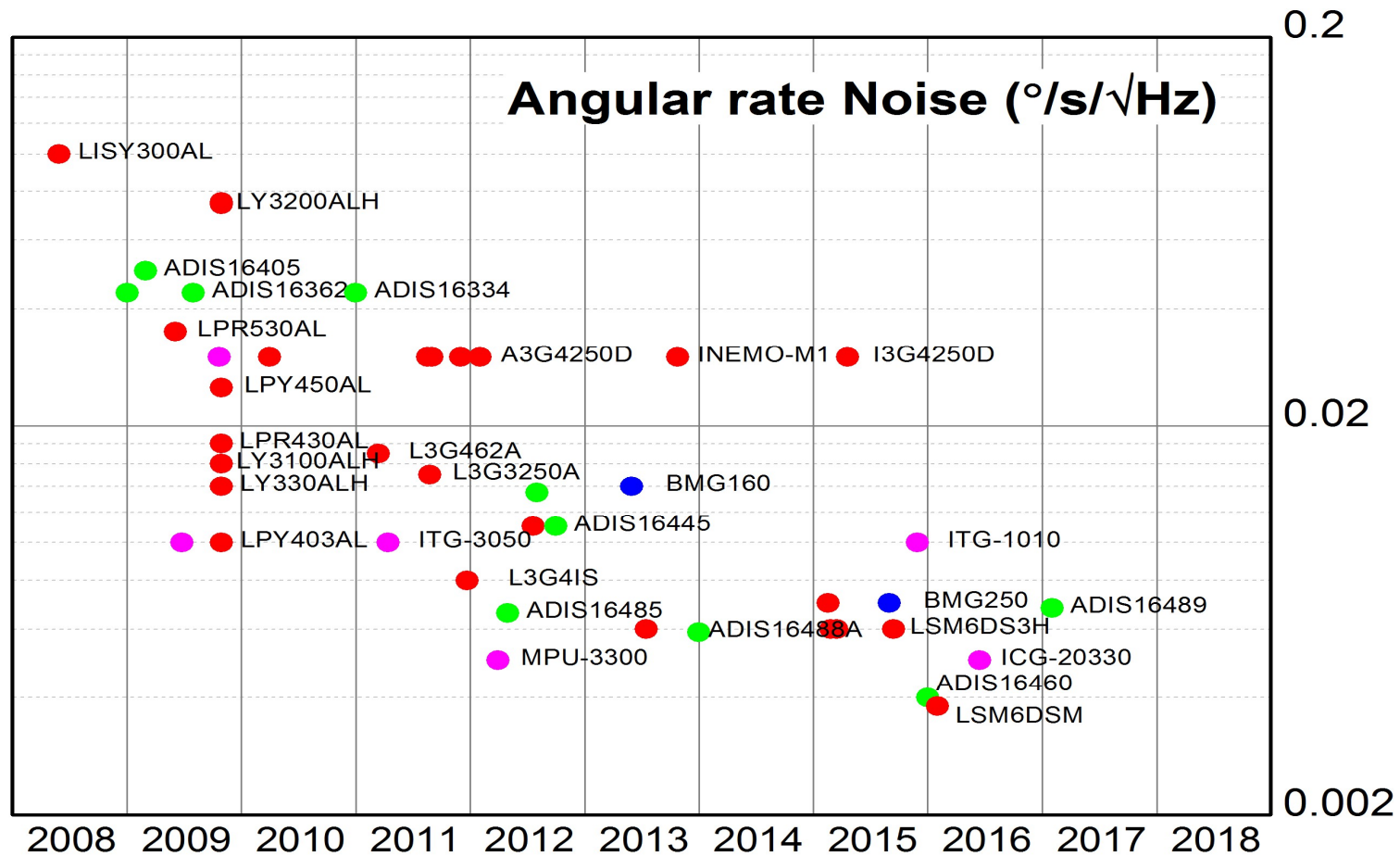
Bias as a limit of navigation & positioning accuracy



IMU grades by bias values

IMU grade	Acceleration bias (mg)	Angular rate bias (deg/hr)
Strategic	$10^{-3} - 10^{-2}$	$10^{-4} - 10^{-3}$
Navigation	$10^{-2} - 1$	$10^{-3} - 0.1$
Tactical	$1 - 30$	$0.1 - 30$
Consumer	>30	>30

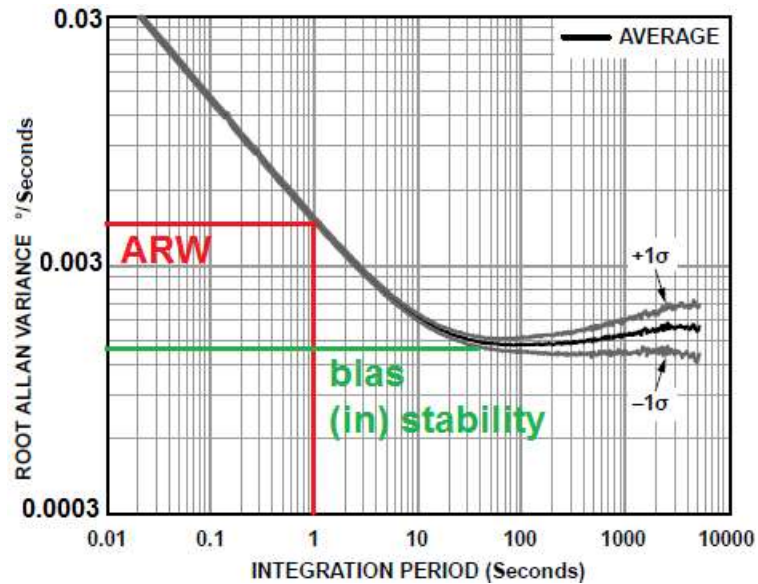
Inertial Navigation System



Noise spectral density of several recent different commercial gyroscopes, by year
 Color marks the supplier *Thanks to F. Pieri*

ST, AD, Bosch, InvenSense

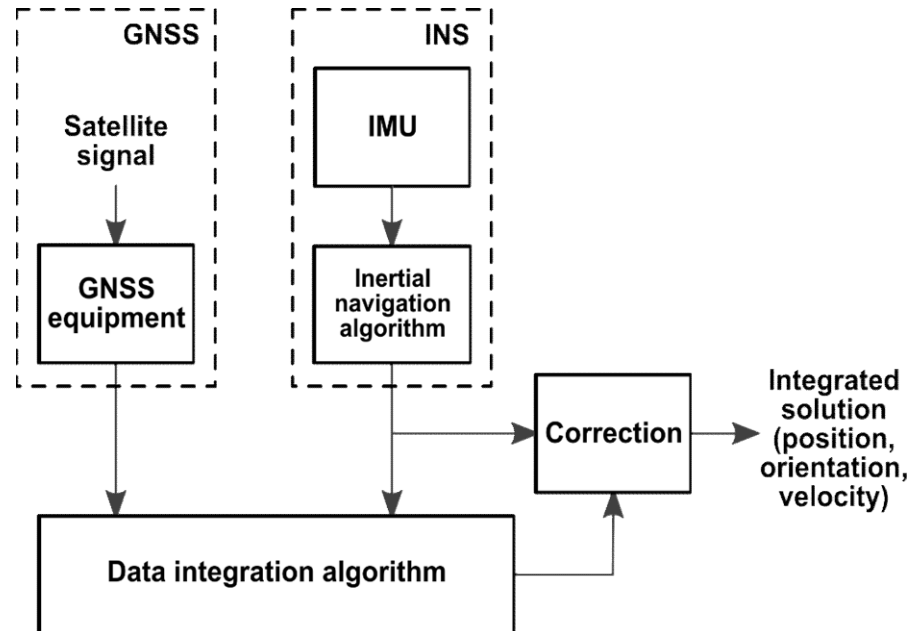
Inertial Navigation System



Ten-second position errors due to sensor bias

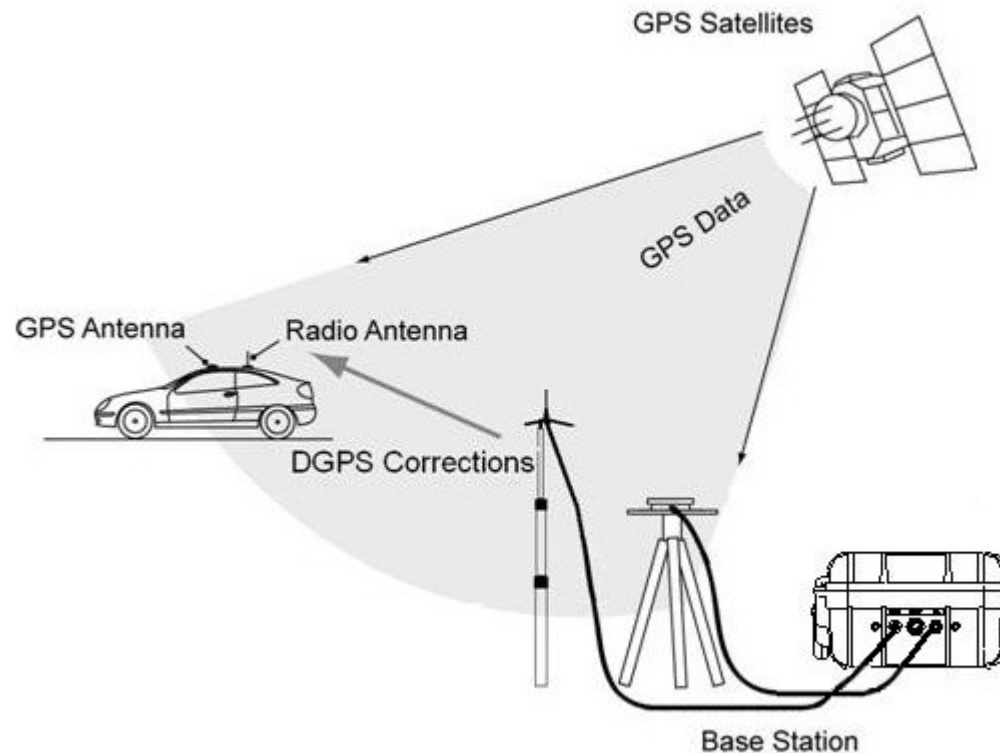
IMU grade	Due to acceleration bias (m)	Due to angular rate bias (m)
Strategic	$< 0.5 \times 10^{-3}$	$< 8 \times 10^{-6}$
Navigation	$0.5 \times 10^{-3} - 0.5$	$8 \times 10^{-6} - 0.8 \times 10^{-3}$
Tactical	0.5-15	$0.8 \times 10^{-3} - 0.25$
Consumer	> 15	> 0.25

Fusion of GNSS & IMU needed



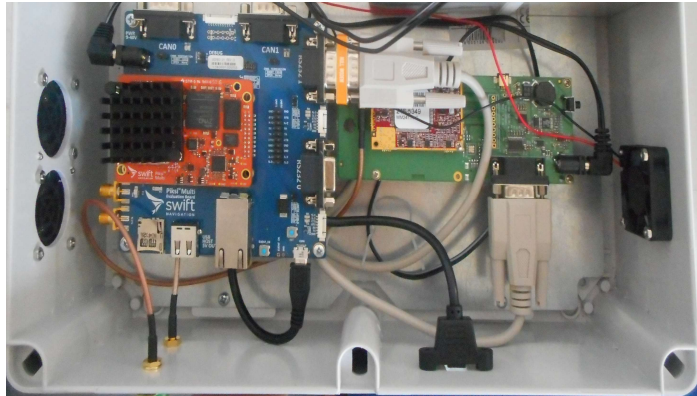
Still not–enough for cm accuracy in positioning/navigation

RTK: Fusion of Multiple-GNSS & IMU



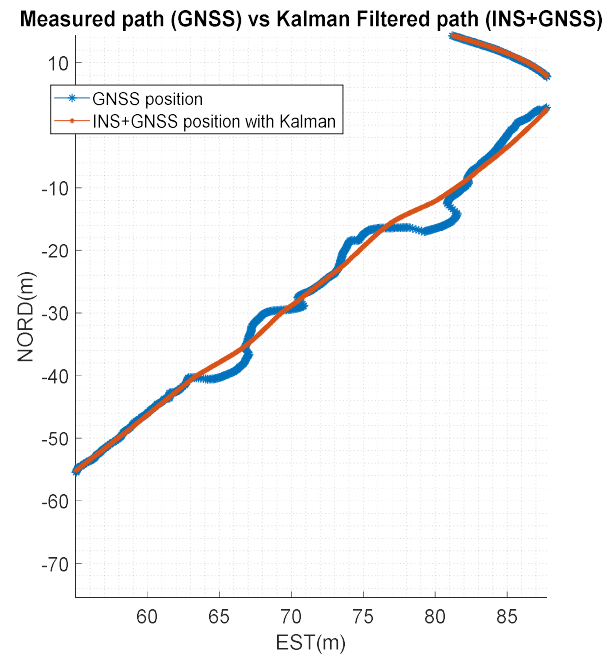
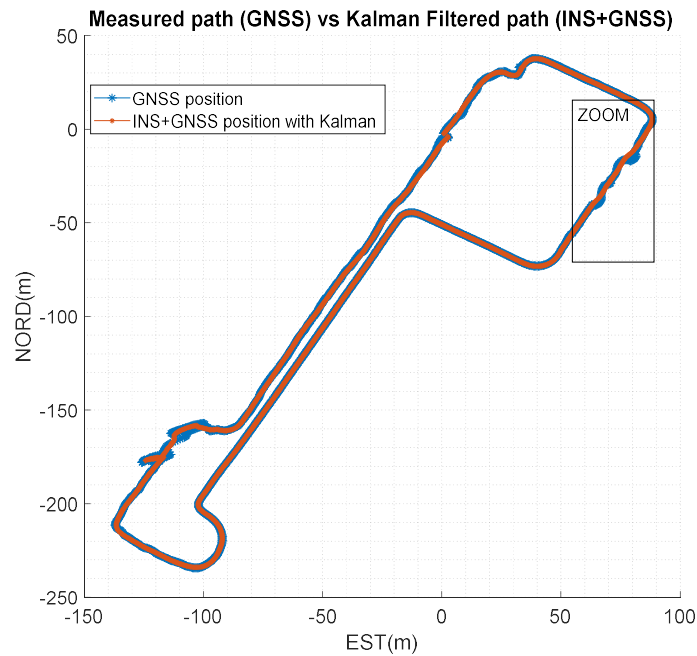
The vehicle receives its GPS signal plus the GPS signal of a reference point through a vehicle to infrastructure communication link

RTK: Fusion of Multiple-GNSS & IMU



A prototype realized using COTS components (embedded signal using Kalman filter & fusion of 2 GPS data & on-board accelerometer and gyroscope) achieves an accuracy of 10 cm.
Fully integrated system under development

RTK: Fusion of Multiple-GNSS & IMU

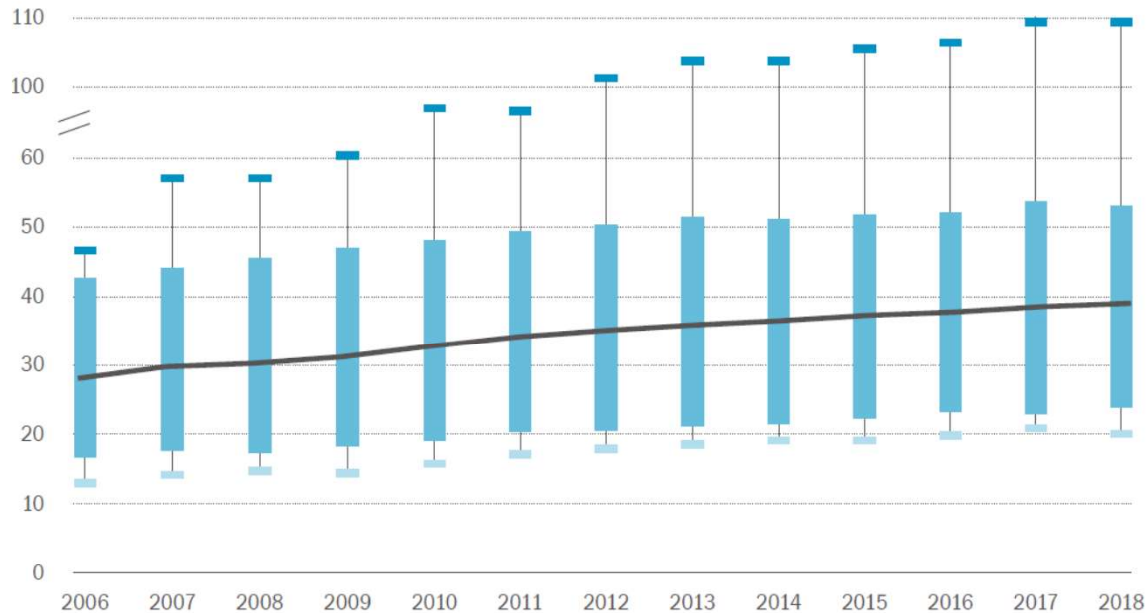


Outline

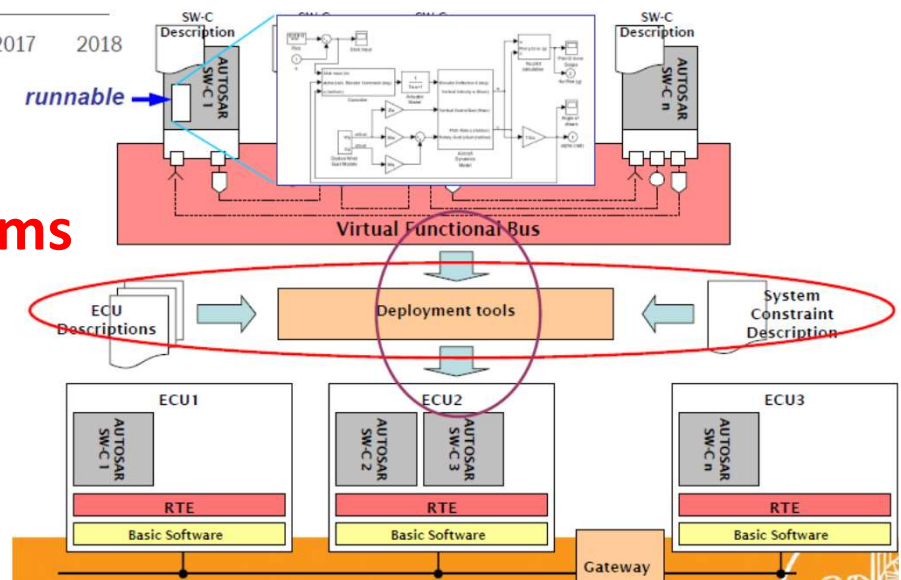
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ECU and sensor DSP computing

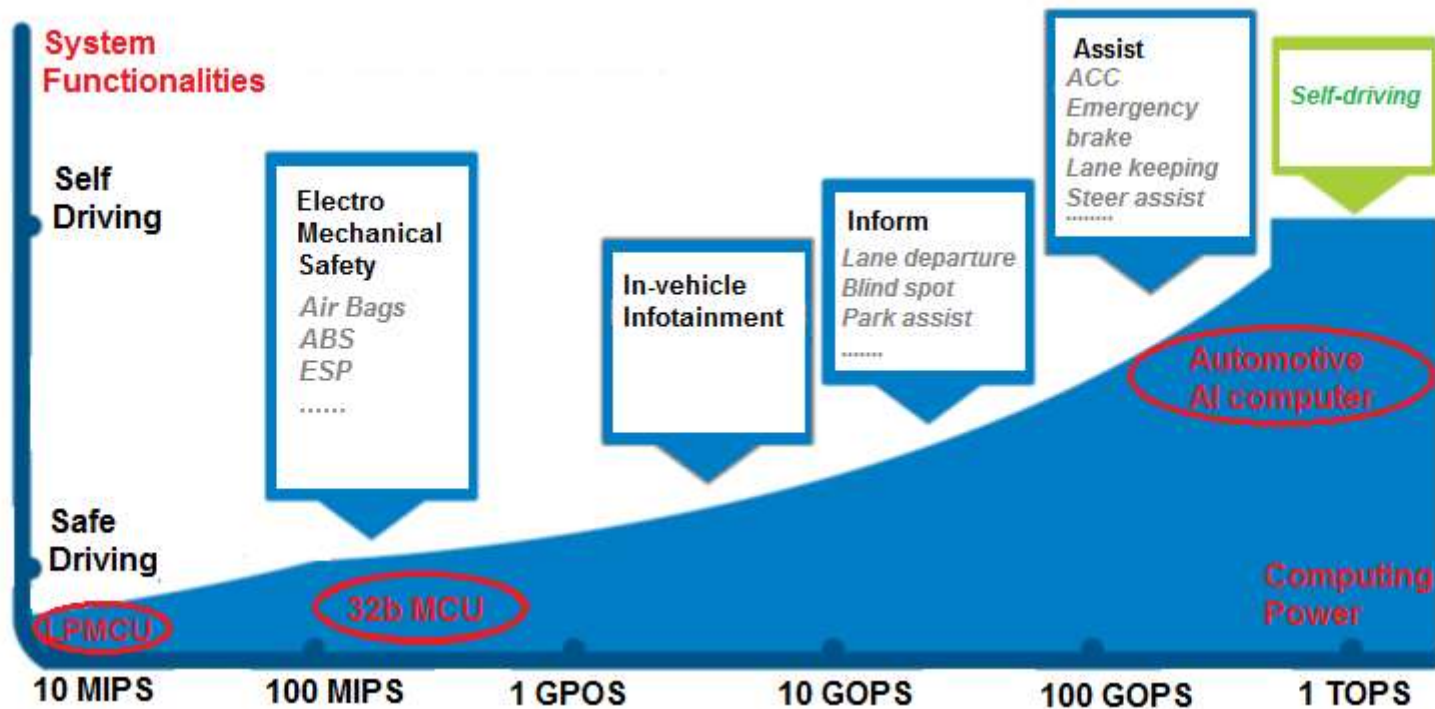
AVERAGE ECUs PER CAR



**HW-SW co-design & embedded systems
for computing intensive applications**

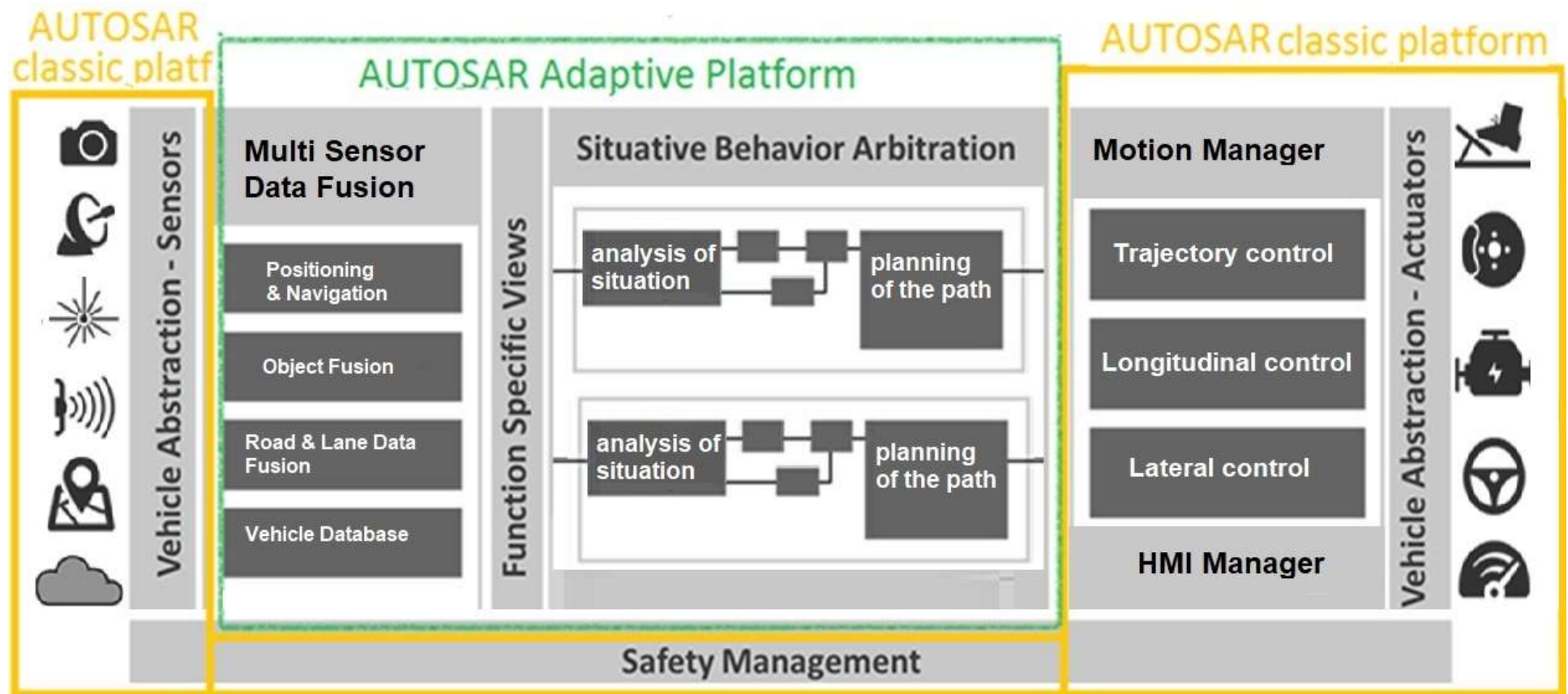


ECU and sensor DSP computing

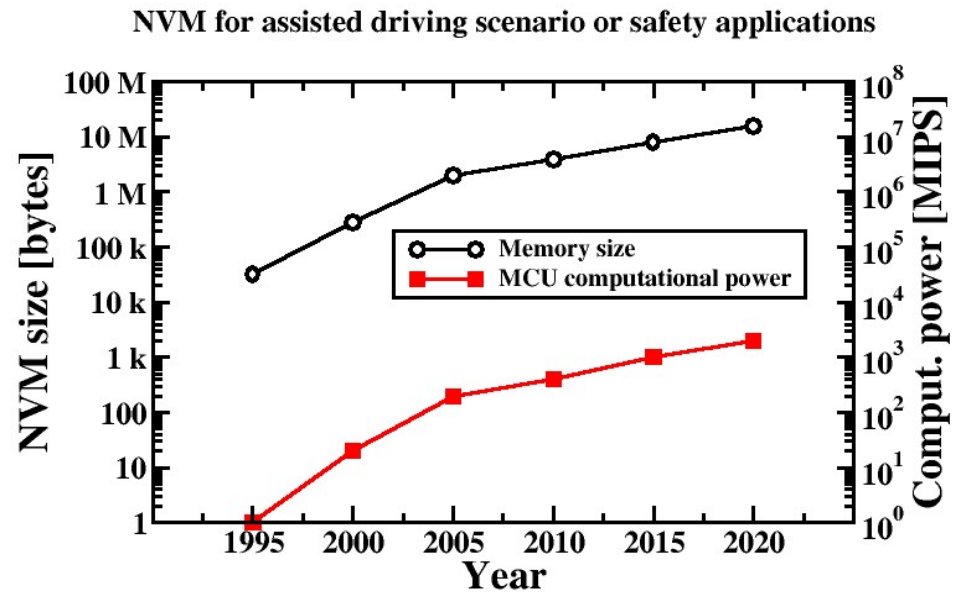
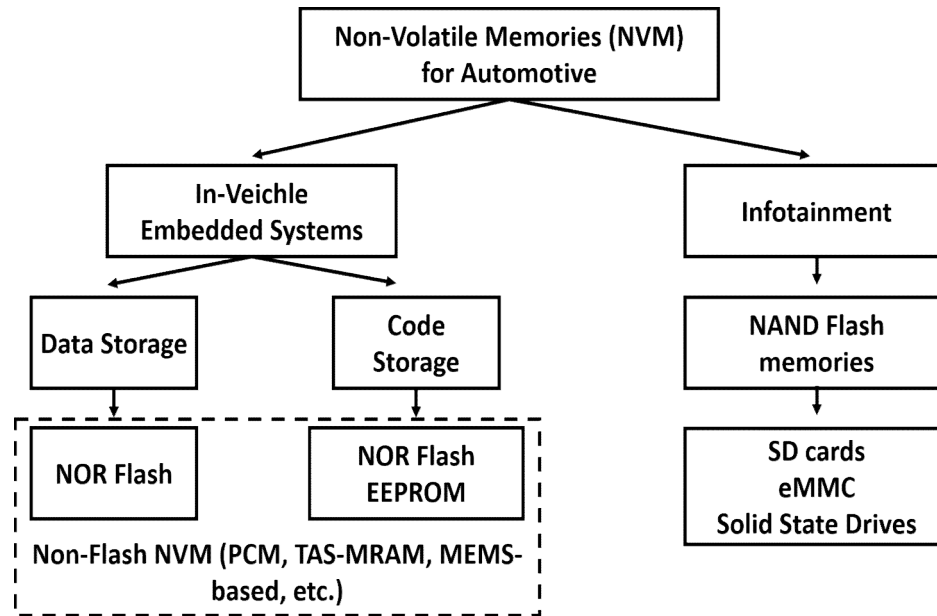


State-of-art is 32b MCU with high-SIL Increase in system but functionalities towards autonomous driving will require multi-core platforms with up to TOPS capability

ECU and AUTOSAR

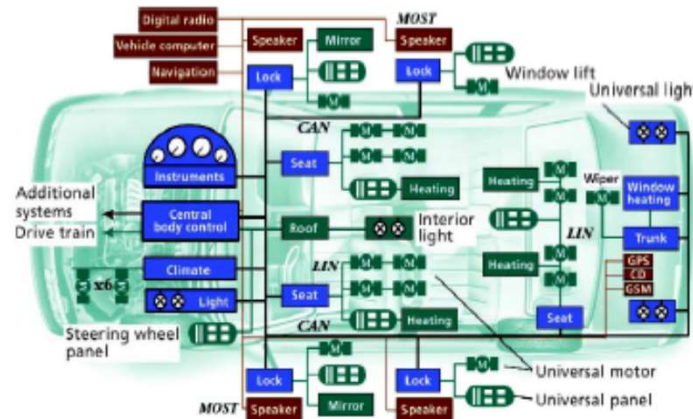
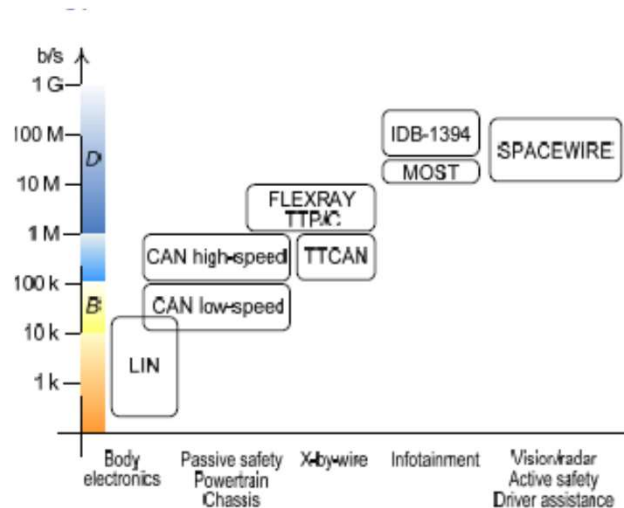


Memory needs



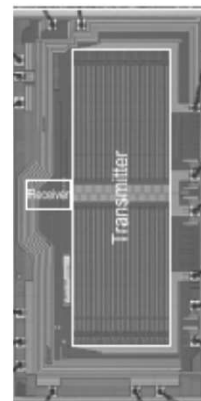
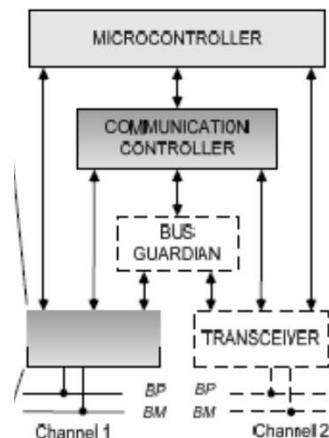
Parameter	EEPROM	NOR Flash Code Storage	NOR Flash Data Storage	PCM	MEMS-based	RRAM CBRAM	TAS-MRAM
Endurance	500k	10k – 100k	500k – 1M	>1M	>1M	100k	>1M
Data Retention	>10 yrs/125 °C	10 yrs/125 °C	>10 yrs/125 °C	10 yrs/85 °C	>10 yrs/125°C	10 yrs/85 °C	>10 yrs/125 °C
Power consumption	Low	Low	Low	High (Write)	Low	Low	High
Read Latency	20 – 50 ns	< 20 ns	< 20 ns	> 20 ns	> 100 ns	> 20 ns	50 – 100 ns
Cost per bit	Medium/High	Medium	Medium	Low	High	Low	High

On-board vehicle networking

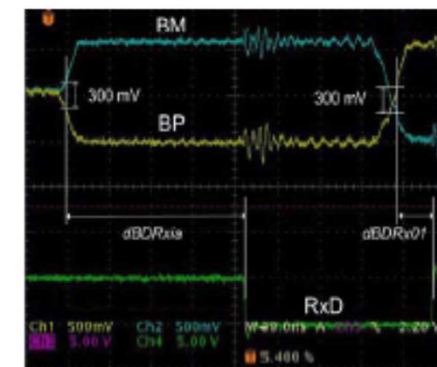


- **FlexRay** nuovo standard event/time-triggered a **10 Mb/s** per **X-by-wire** (su BMW X6)
- **CAN**
- **ISB-1394/MOST** per infotainment
- **LIN** per interconnessioni locali a basso bitrate (pochi Kbps)

On-board diagnostic/control measurements & networking



	min	max
Battery	-0.3V	+68V
Bus DC Voltage	-58V	+68V
Junction Temp. (T _J)	-40°C	+150°C
ESD (HBM)	-4 kV	+4 kV
Latchup immunity	-100mA	100 mA

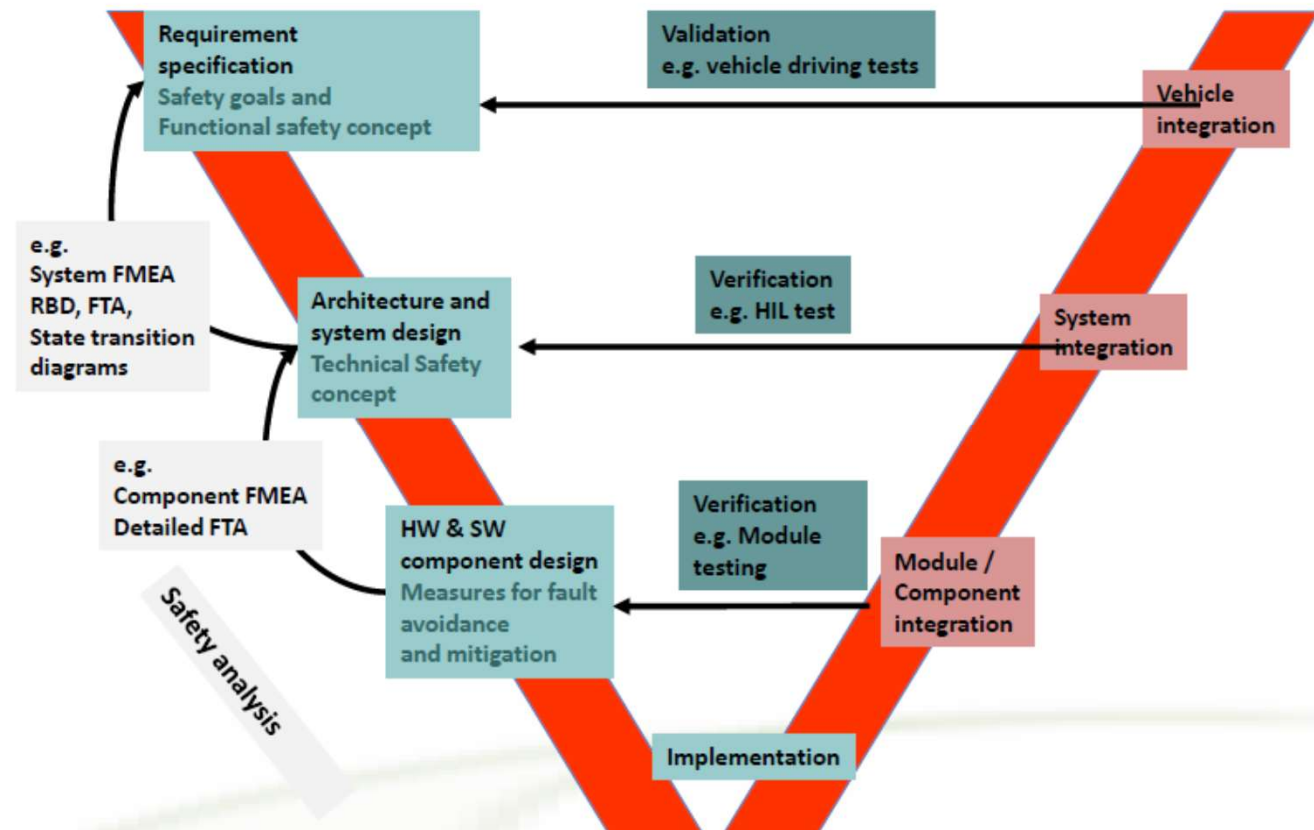


Functional safety

ASIL - D	> 99% faults detected < 10 FIT	EPS, braking, airbag safing, etc...
ASIL - C	> 97% faults detected < 100 FIT	HEV/EV battery mng. powertr
ASIL - B	> 90% faults detected < 100 FIT	ADAS
ASIL - A	(> 60% faults detected)	

ADAS is a
multi-disciplinary
research field

Functional safety
ISO26262
& Verification



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Intelligent Generic Sensor Interface (I-GSI)

Sensors need signal conditioning in both analog and digital domains for continuous compensation (bias, temperature, ...)

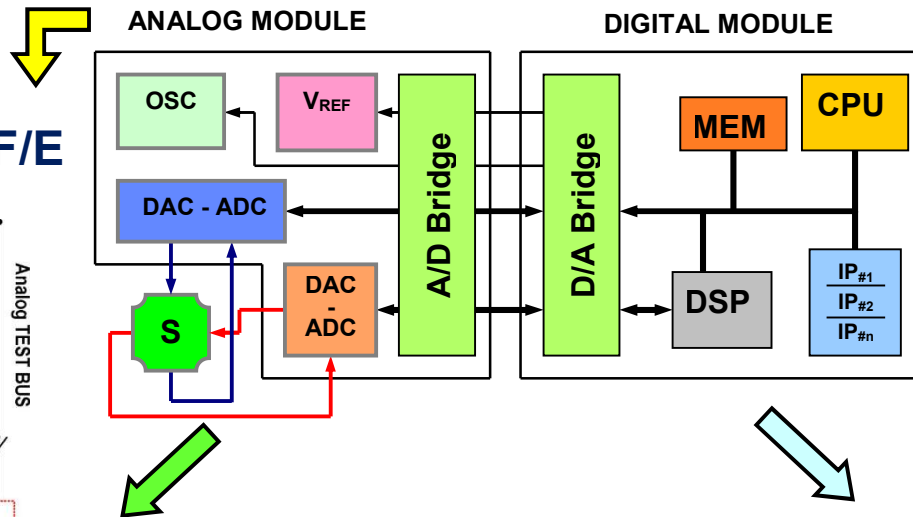
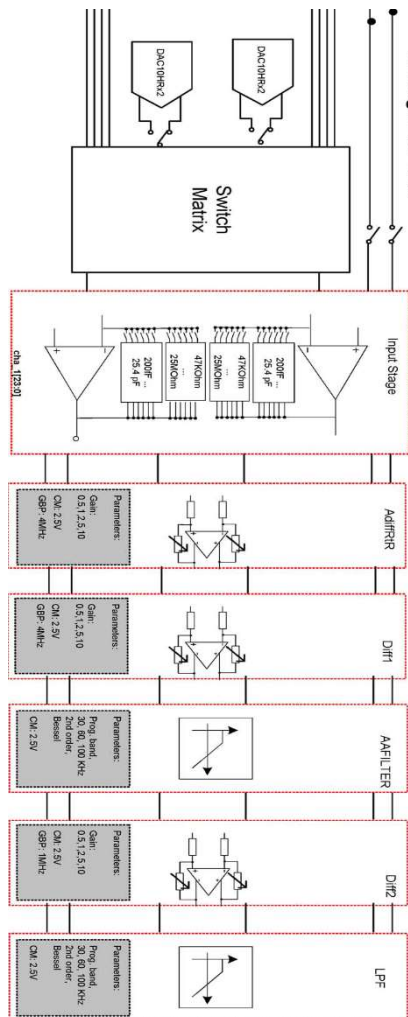
Smart vehicles need lots of different sensors (accelerometers, gyroscopes, temperature., speed, gas leaks, pressure,...)

Automotive industry needs low-cost but configurable solutions

Intelligent Generic Sensor Interface

Intelligent Generic Sensor Interface (I-GSI)

Multi-channel
config. analog F/E



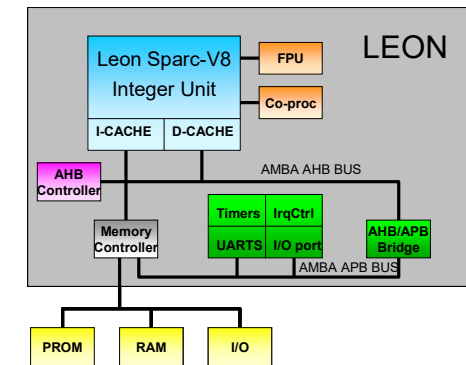
Generic Sensor
temperature
speed
pressure
acceleration
angular speed
gas

*Automotive, Space,
Industrial*

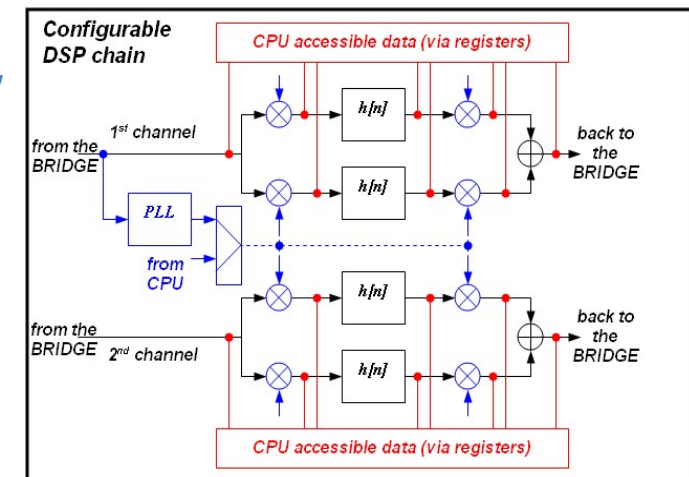
*2 IEEE TIM in 2011,
IEEE TIM16*



Processor

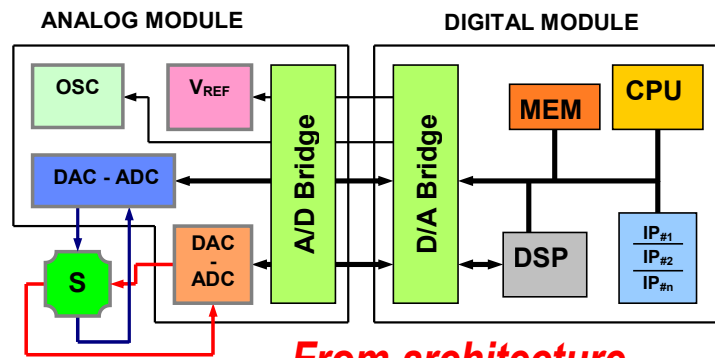


Digital Signal Processing

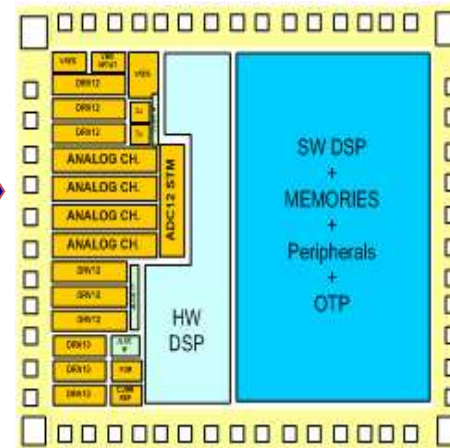


TRIUMF, Vancouver, Canada, 7th Dec. 2017

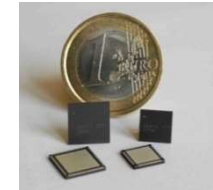
I-GSI platform & specific ICs spin-off



From architecture

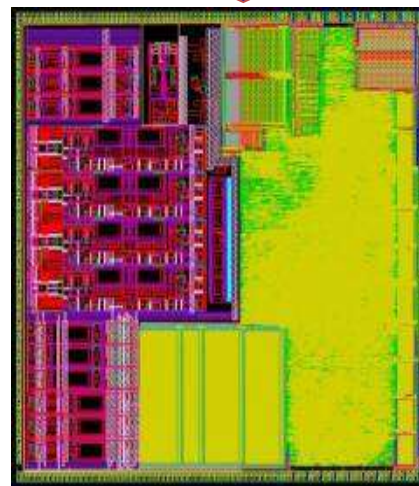


Proven in real-products (SD41x)



sensor dynamics

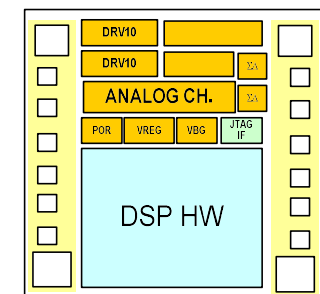
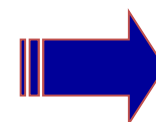
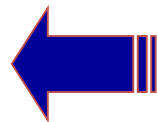
..to configurable GSI



..to silicon (tens of mm², in 0.25/0.35 μ m)

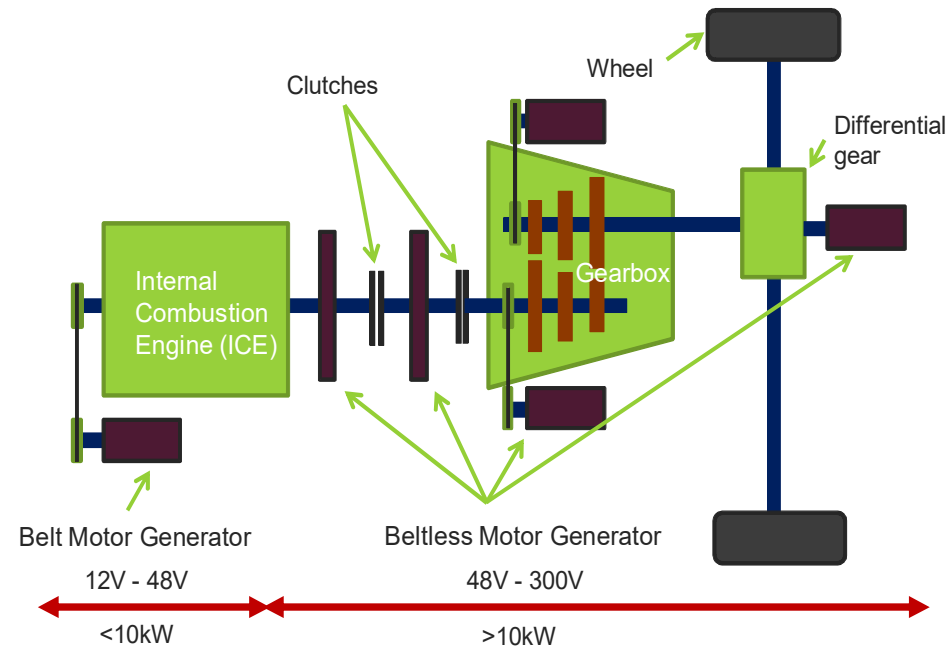


..to testing



..spin-off of sensor specific ICs low design effort (few mm²)

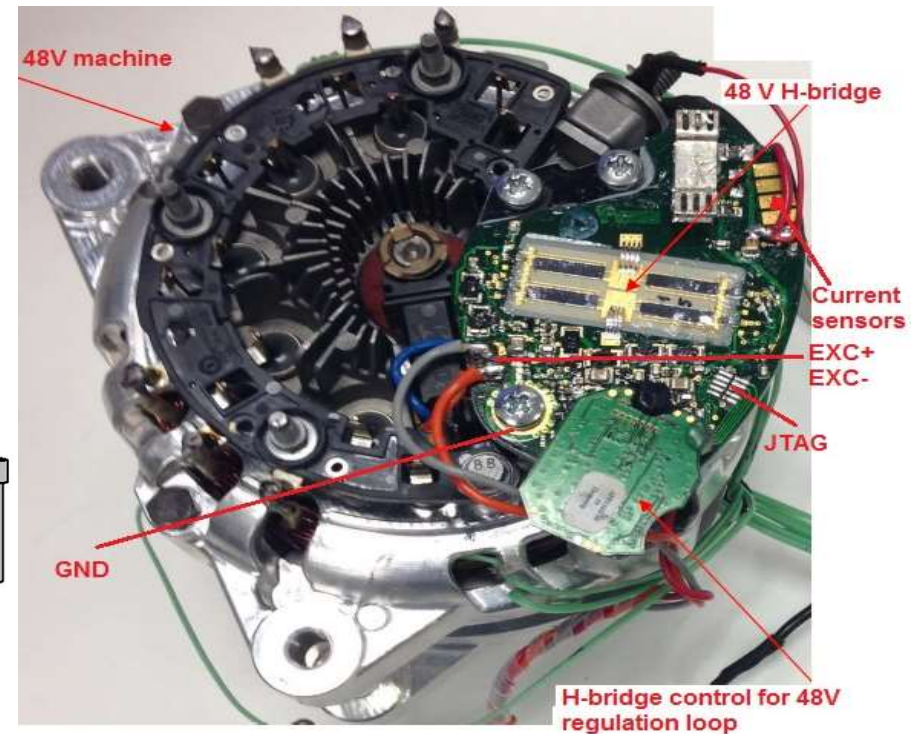
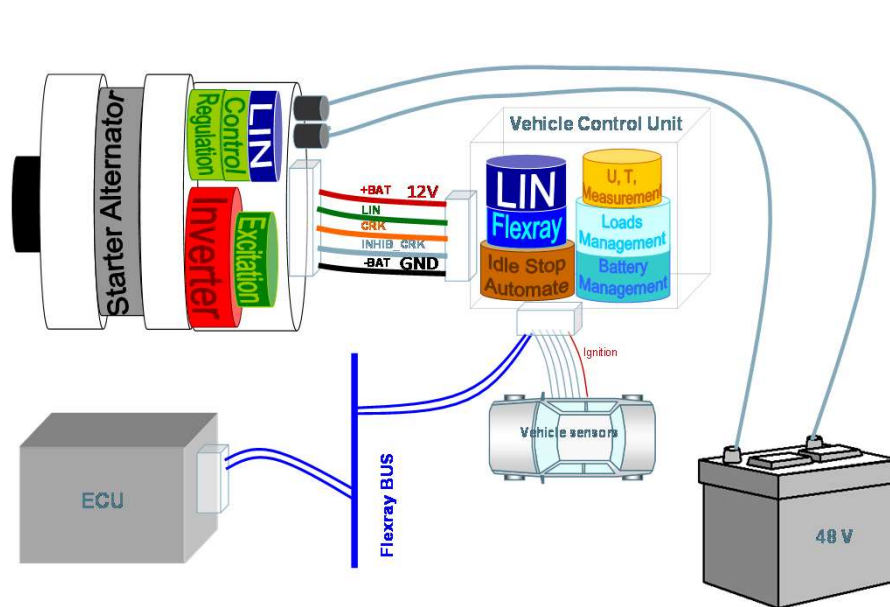
Integrated Power Converters for 48 V micro/mild-hybrid vehicles



In 48 V micro/mild-hybrid vehicles a integrated starter/generator up to 10 kW, provides starting torque & low-speed torque assistance to the downsized ICE & regenerative braking

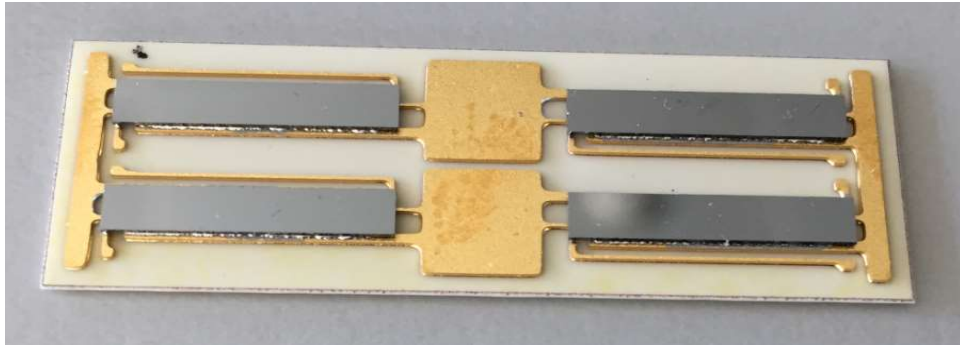
Below 70 V schock protection is NOT needed

Integrated Power Converters for 48 V micro/mild-hybrid vehicles

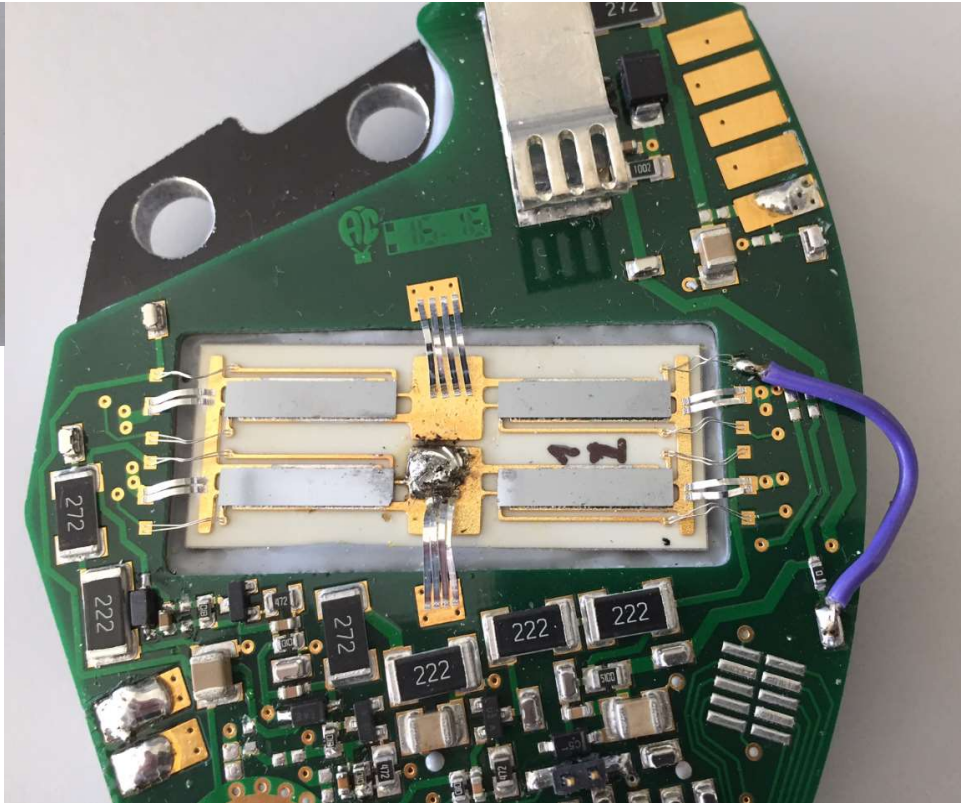


48 V power bridge provides AC excitation to the electrical machine

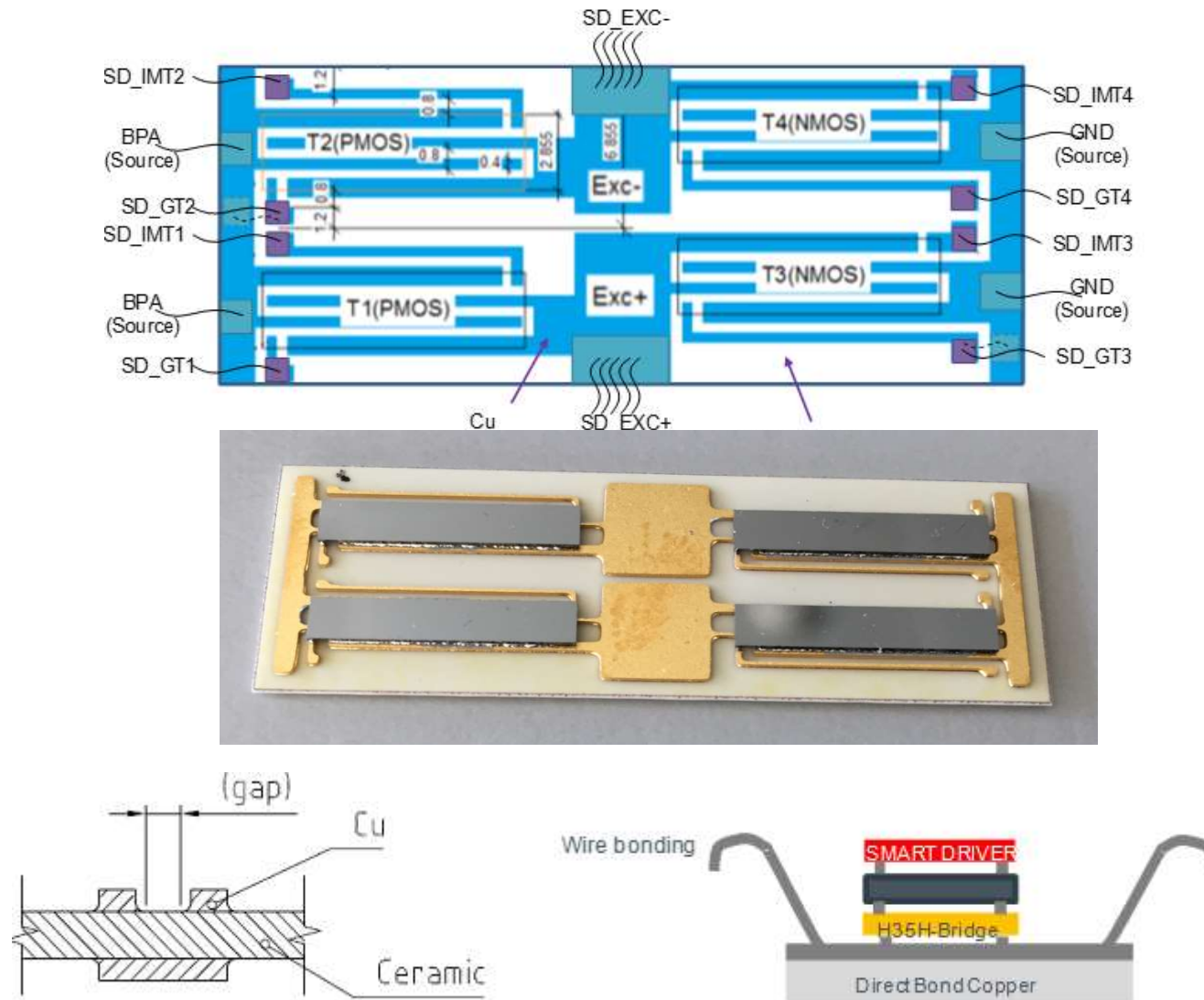
48 V power bridge in 0.18 μm HVMOS



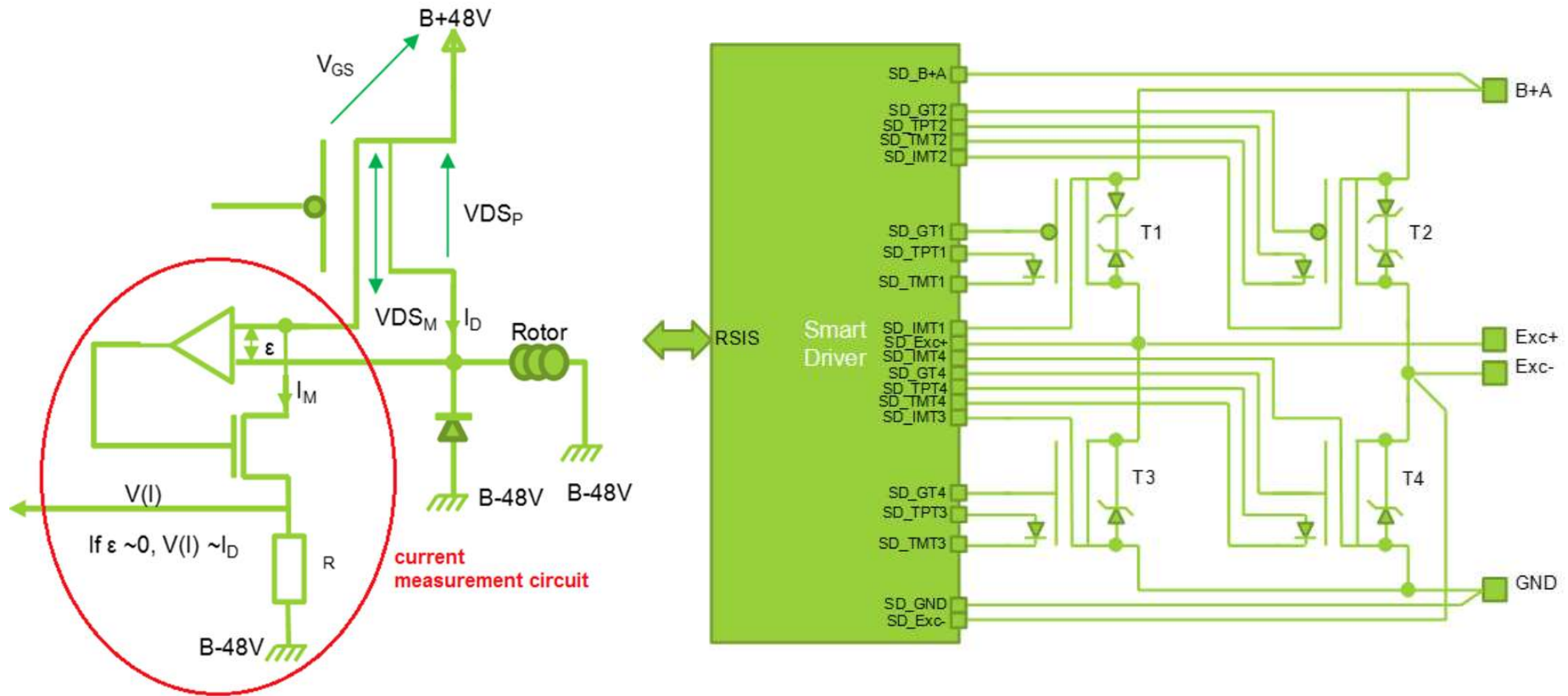
48 V Power bridge embedded
within the electrical machine
(Ron limited at about 10 mOhm)



Direct bonded copper to reduce on-resistance



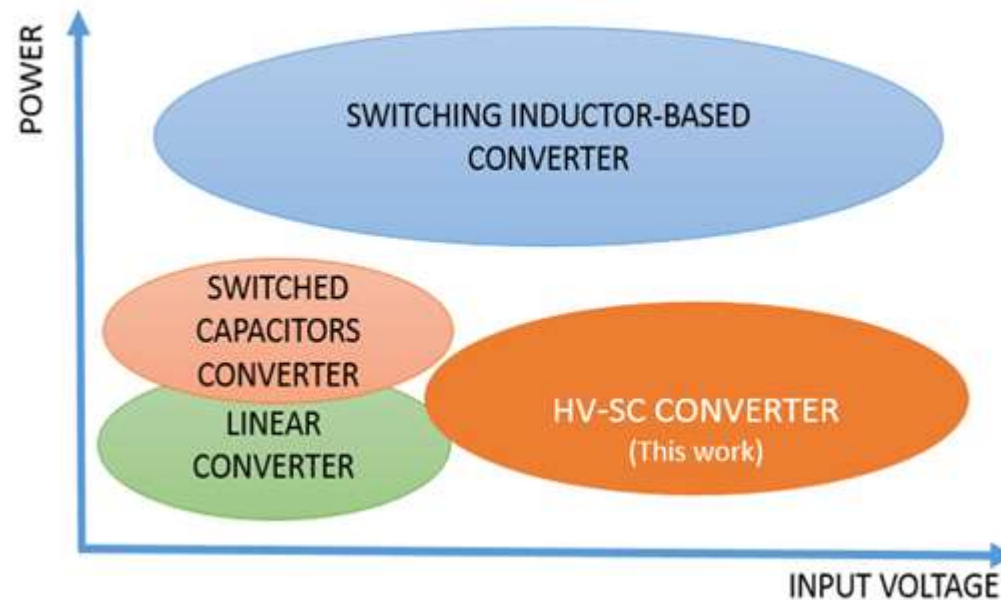
Integrated current measurement



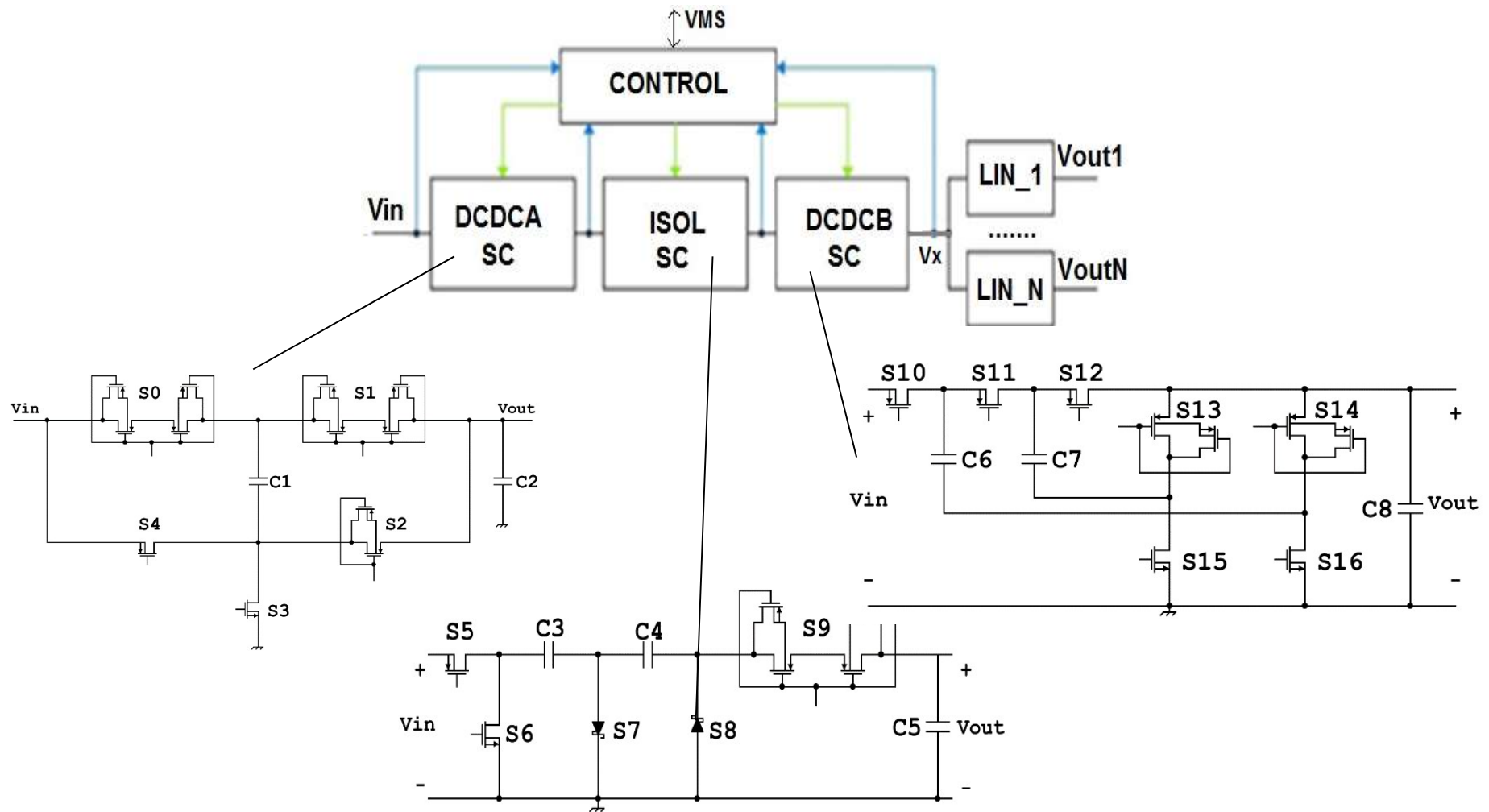
48 V DC/DC converter

In 48 V vehicle systems a DC/DC converter is needed for direct supply of low-voltage loads (processors, sensor, memories)

The proposed DC/DC converter covers a gap in state of art (switched cap inductorless converter for high voltage input and low power loads)

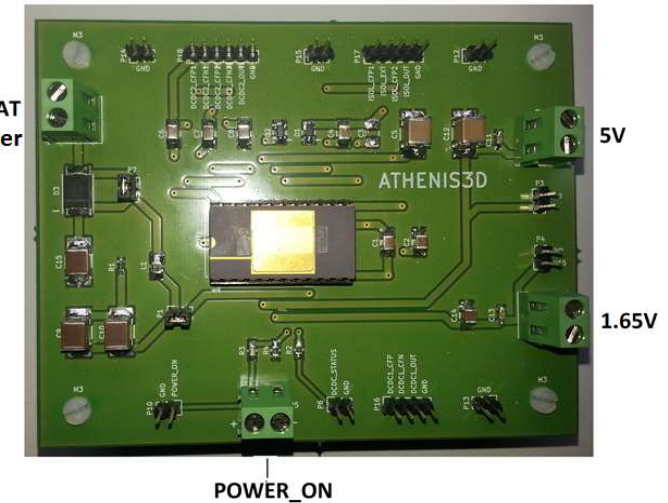
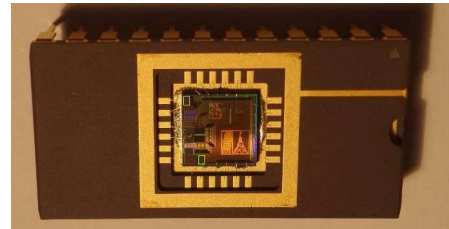
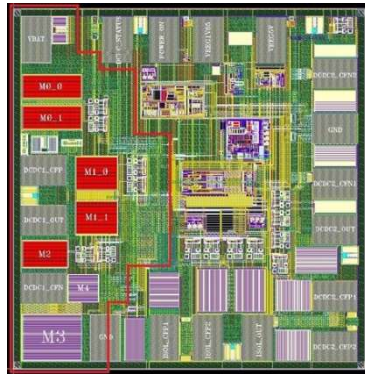


48 V Switched-Cap (SC) architecture

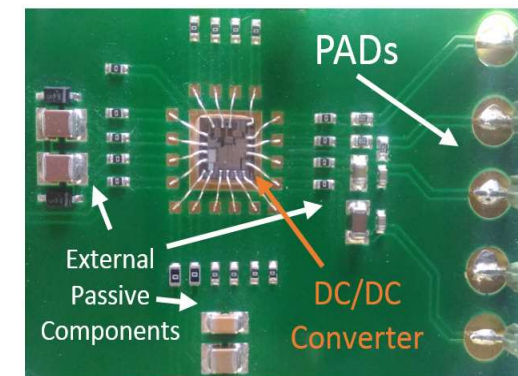
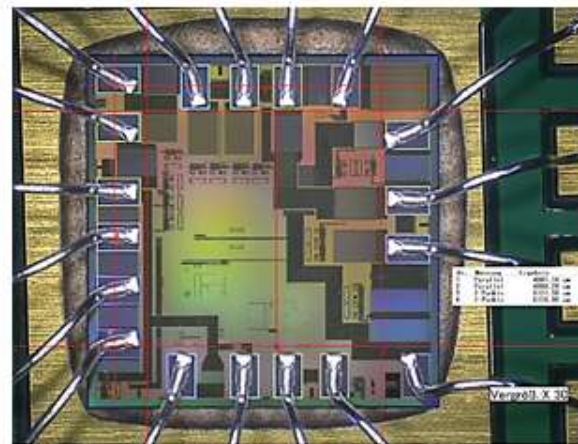
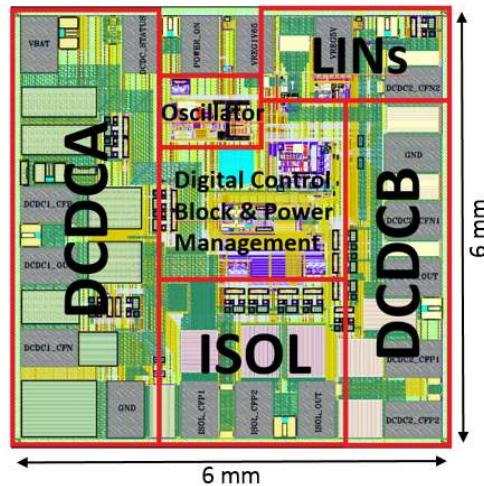


48 V chip layout and test PCB

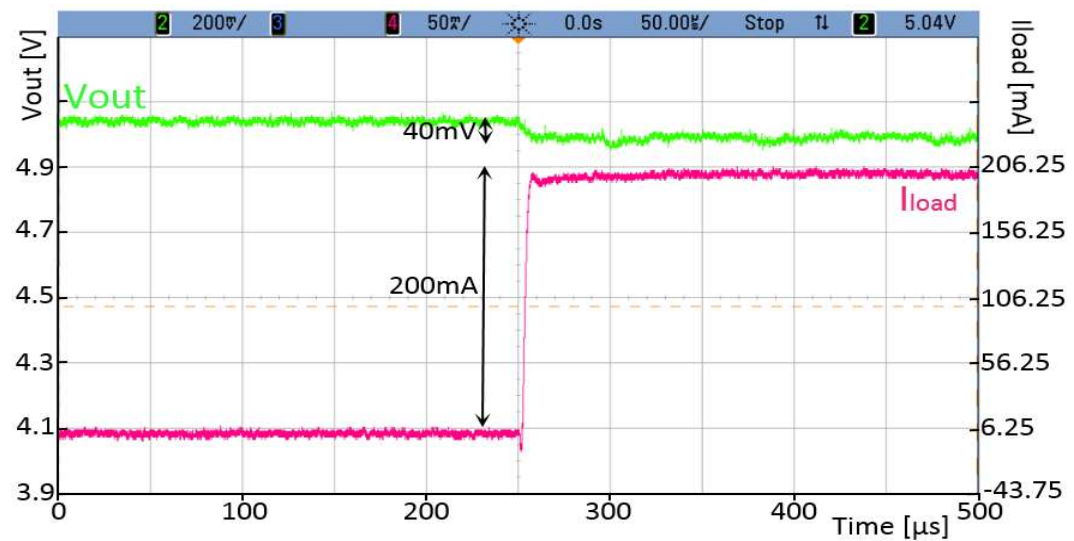
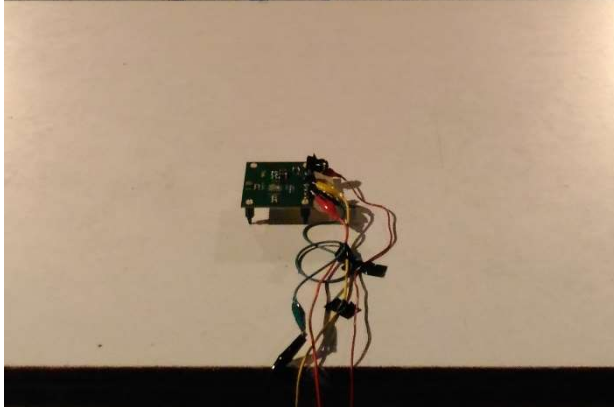
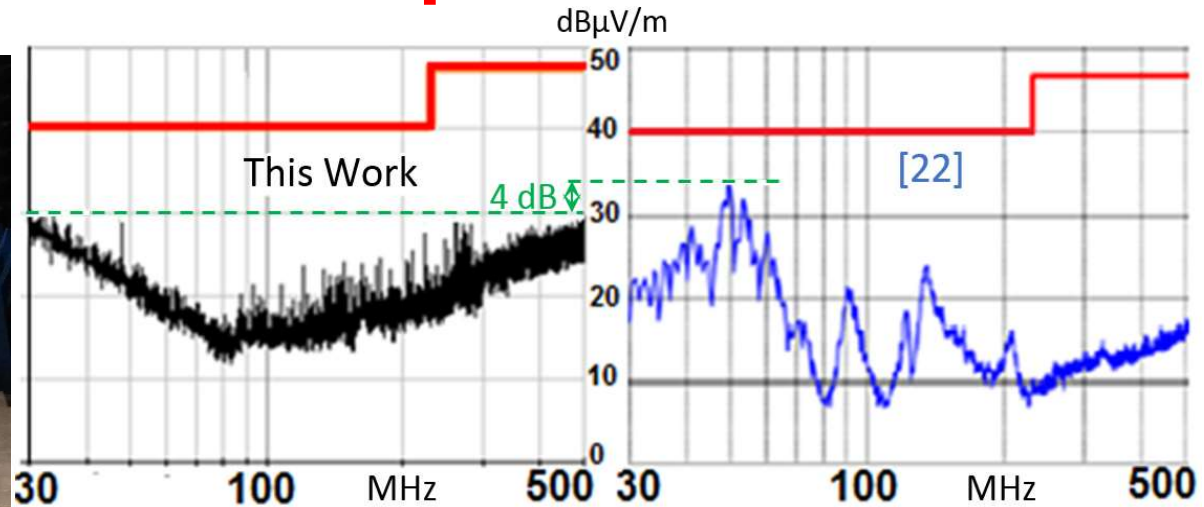
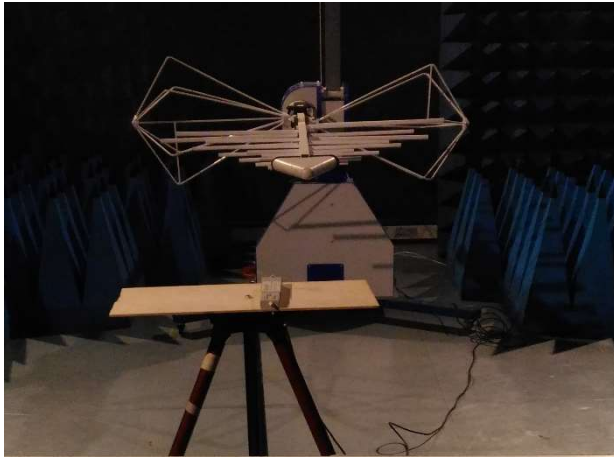
V1



V2

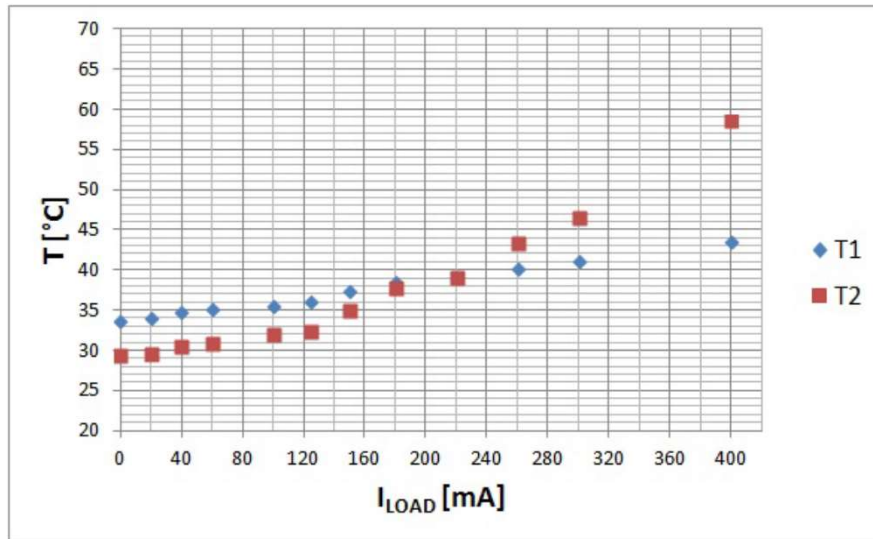


Regulation and EMC performance



Low radiated EMI

Temperature tests and state-of-art review

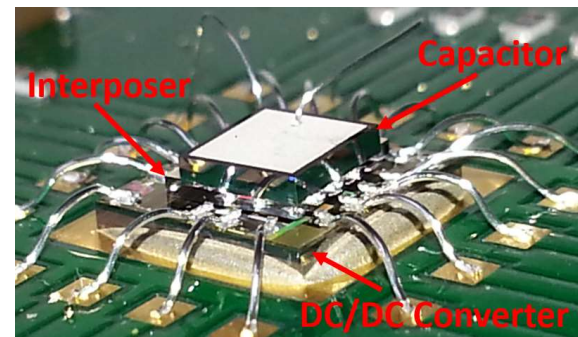
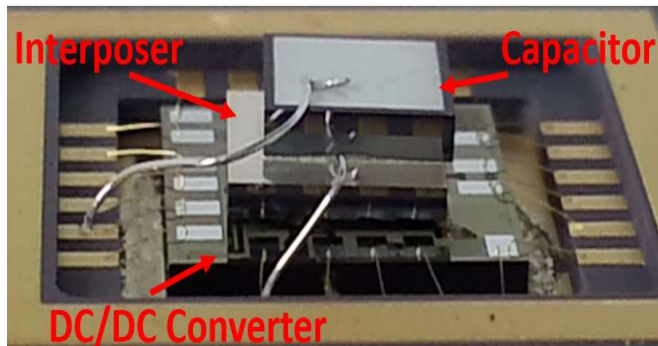


Low over-temperature (can work also without cooling system)

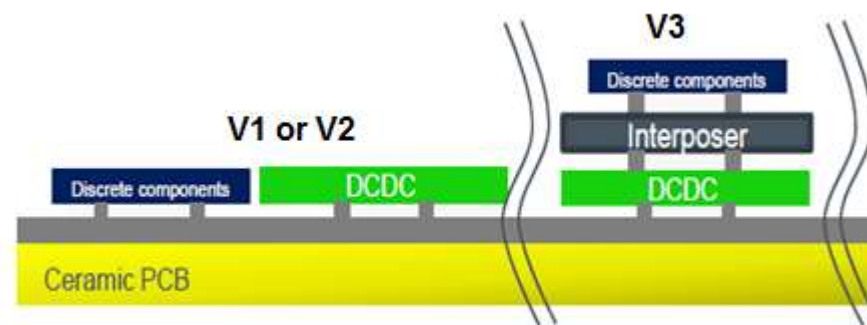
Integrated LDO, I/O insulation and wide input range vs. state-of-art

	This Work	PT4660	LT3245	LM5170
Type	SC+linear	Inductive	SC	Inductive
In-Out insulation	Yes	Yes	No	No
Input range [V]	57*	39	35	79
PSRR [dB]	-60	Off-chip LDO needed		
Output voltage [V]	1.65 / 5	3.3 / 5	5	12 / 48
Max load current [A]	0.4	30	0.25	5
Efficiency peak [%]	63	86	81	N/A
Stand-by current [μ A]	5	5000	4	10

V3 with capacitors stacked on top



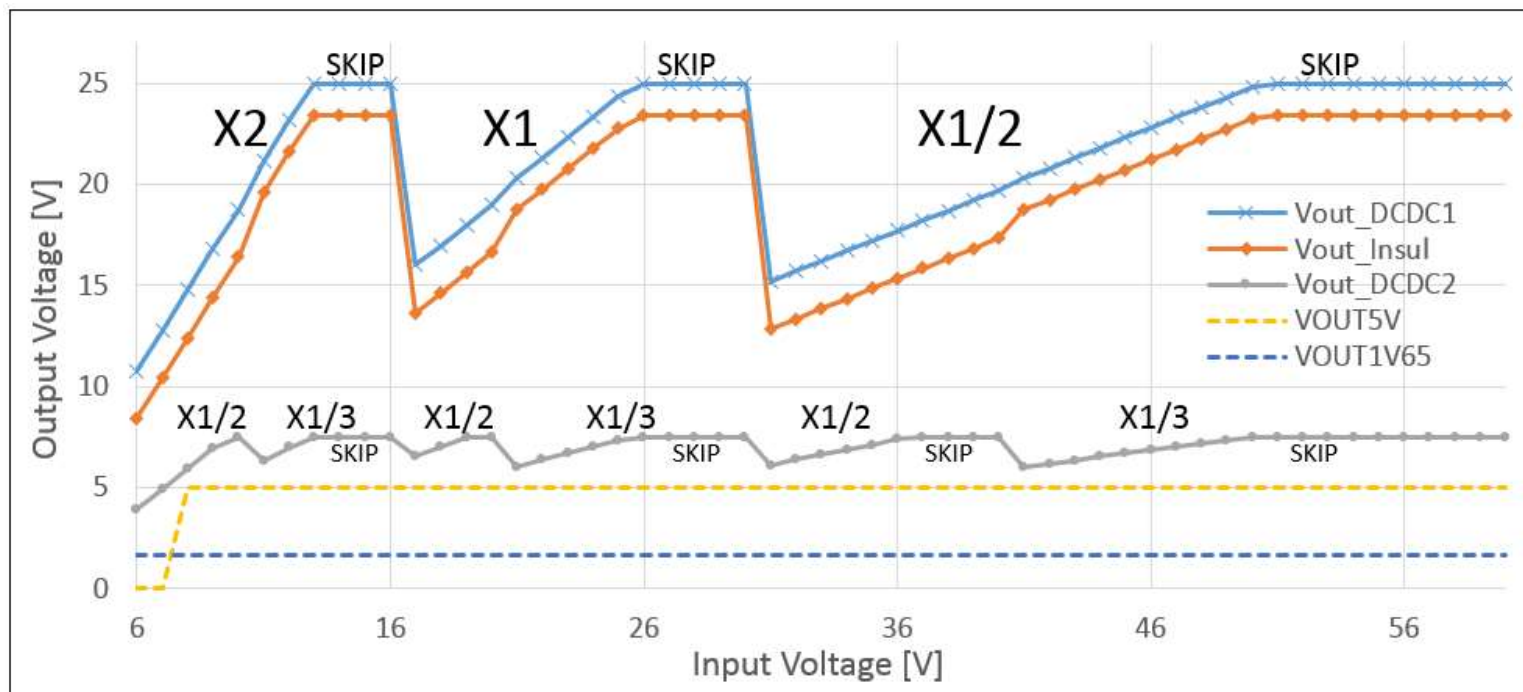
Unaltered performance of V3 vs. V2 but much lower area



Advanced control techniques: Topology reconfiguration

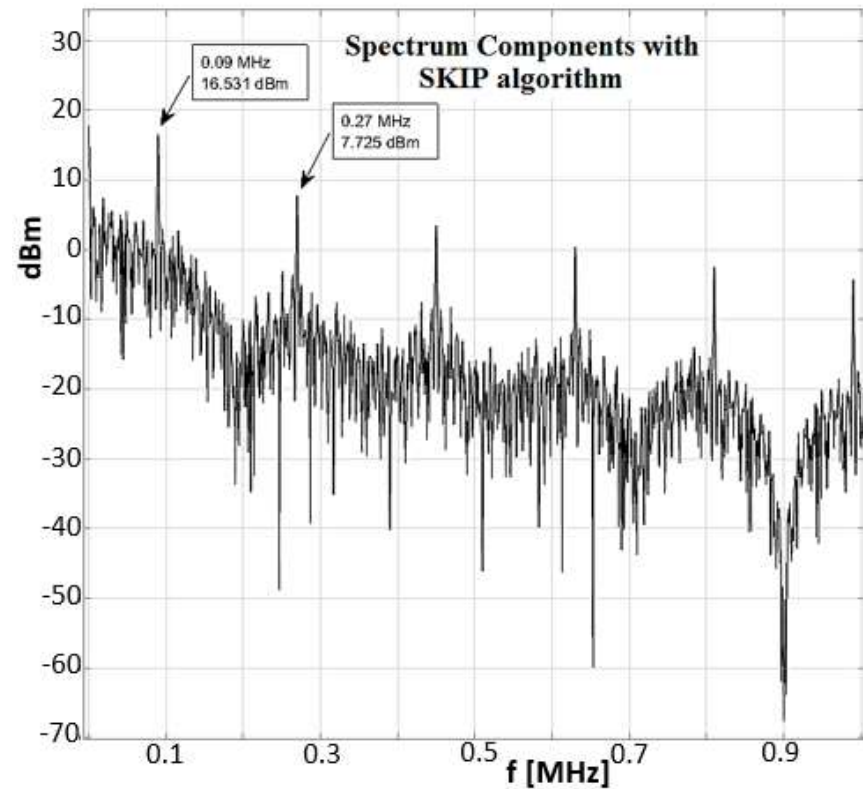
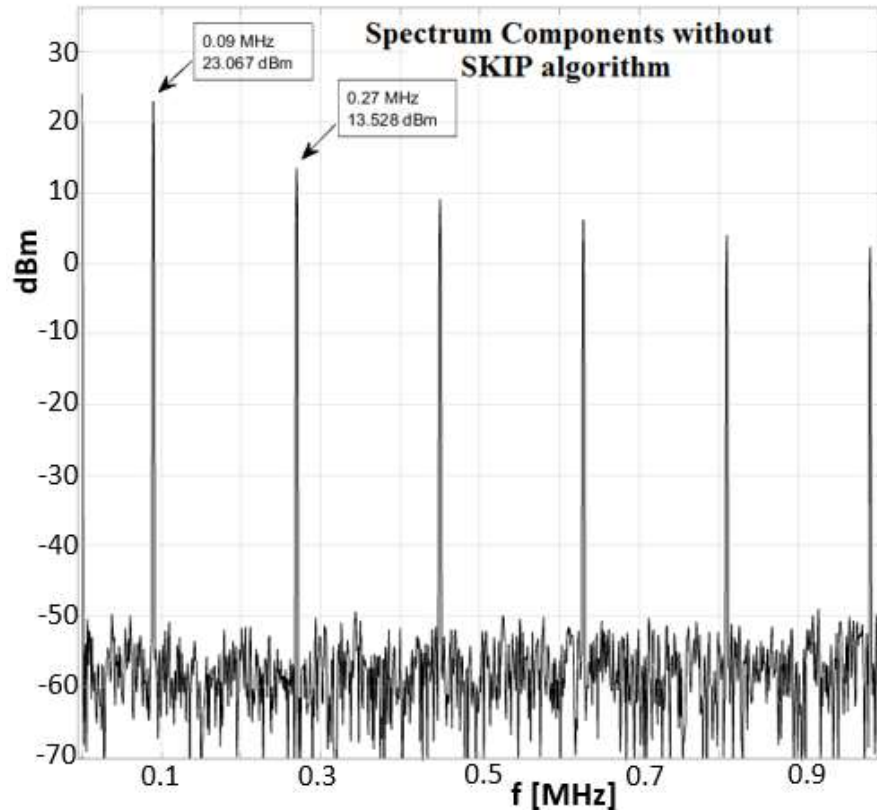
Stage	Input Voltage [V]	VCR	Output Voltage [V]
DCDCA	$6 < V_{in} < 15$	2	$12 < V_{out} < 30$
	$15 < V_{in} < 29$	1	$15 < V_{out} < 29$
	$29 < V_{in} < 60$	1/2	$14.5 < V_{out} < 30$
ISOL	$12 < V_{in} < 30$	1	$12 < V_{out} < 30$
DCDCB	$12 < V_{in} < 18$	1/2	$6 < V_{out} < 9$
	$18 < V_{in} < 30$	1/3	$6 < V_{out} < 10$
LIN_1	$V_x > 6$	-	5
LIN_2	$V_x > 3$	-	1.65

**Effects of the control techniques
(topology reconfiguration and SKIP-
mode on the voltage regulation in the
multi-stage DC/DC architecture)**

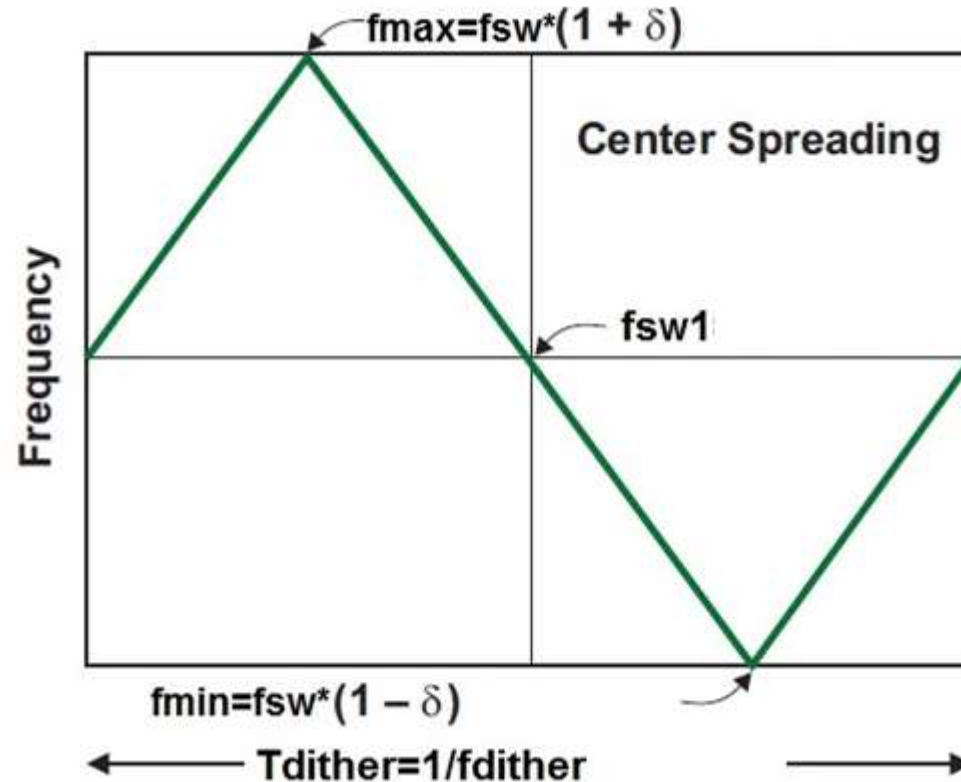


Advanced control techniques: Skip Mode

More than 6 dB reduction of the EM Interference power emission thanks to SKIP-mode. Fixed frequency, like a PWM with duty-cycle hopping between 0.5 and 0

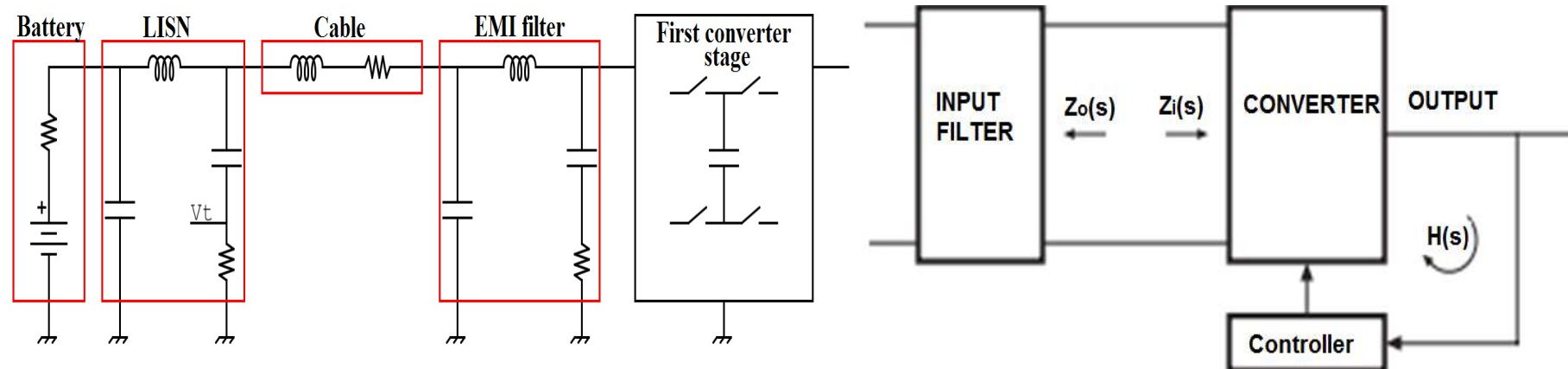


Advanced control techniques: Switching frequency spreading

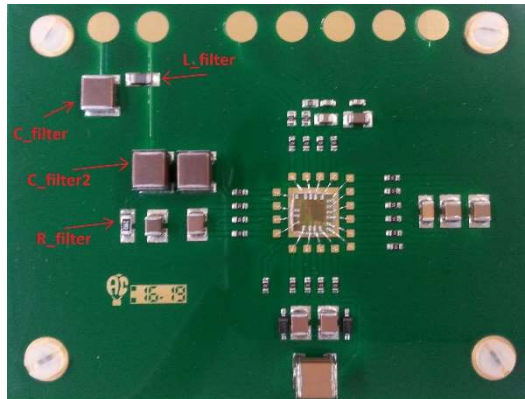


$$\text{Extra spectral attenuation (dB)} = 10 * \log[(f_{SW} * \delta) / (f_{DITHER} / n)]$$

Advanced control techniques: Anti-EMI filter



The design of anti-EMI filter aware of input converter impedance allows reducing x 3 the size of the filter components and avoids instability

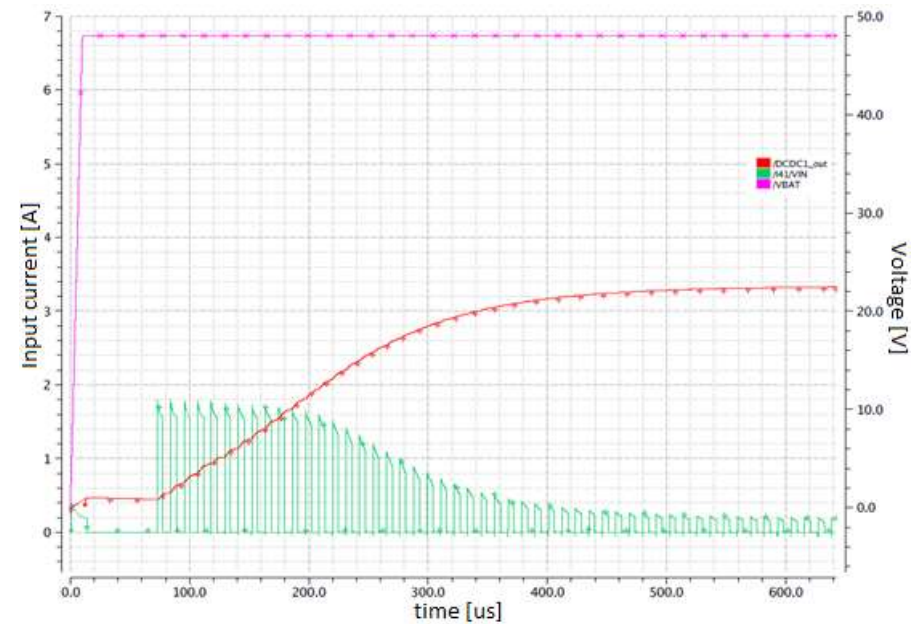
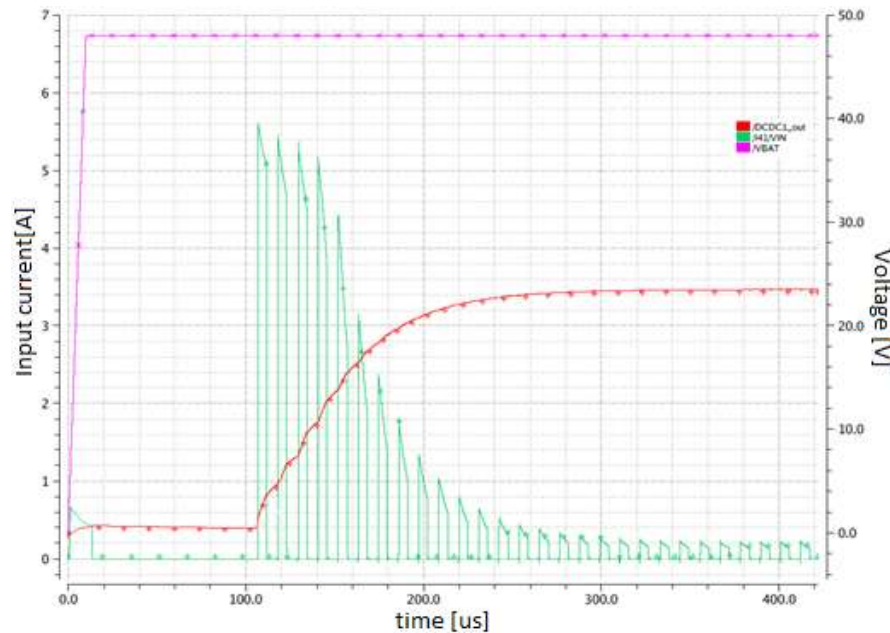


	Set-up		EMI measurement results	
	V_{battery} , [V]	I_{load} , [mA]	Freq. peak., [kHz]	Amplitude, [dBV]
This work	8	0-300	180	-84, -74.8, -65.4
	12	0-300	180	-87.2, -77.4, -69.8
	24	0-300	180	-77.8, -77.2, -75.4
	48	0-300	160	-74.4, -76.4, -71.4
	60	0-300	100	-71.4, -63, -57.8
[TI]	30	1600	10	-47.5

Advanced control techniques: Soft-start

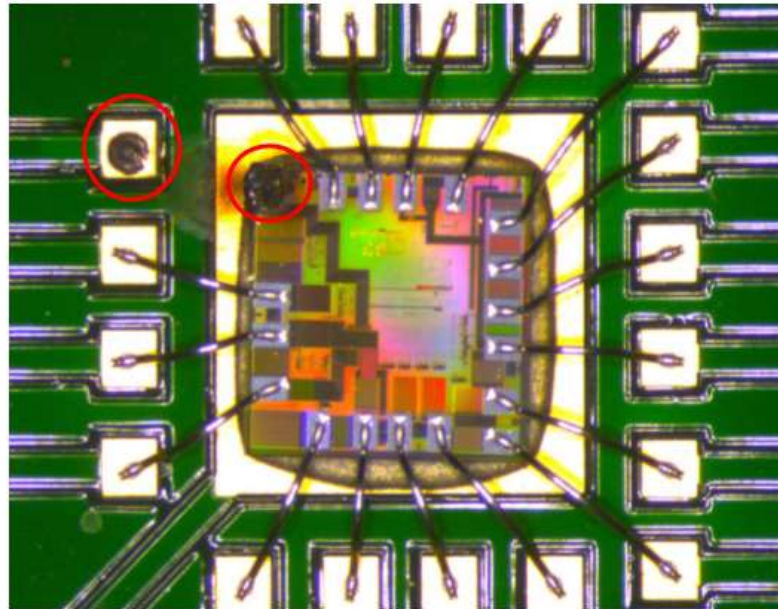
Input current without/with soft-start modality (the current peaks, represented from green signal, are reduced by 3 times).

HV-MOS are realized as multiple parallel devices, activated according to a proper sequence when starting to avoid high in-rush currents



Advanced control techniques: Soft-start

Without soft-start chip can be damaged by high current peaks at device start



	Conducted EMI reduction	Radiated EMI reduction	Could be integrated	Low design effort	Low cost
EMI filter	+++	-	--	--	--
SKIP control	++	++	+++	+	++
Soft-Start technique	+	+	+++	-	+

Outline

- Innovation and trends of circuits & systems for smart vehicles and int. transport systems (ITS)
- Remote sensing (Radar) for smart vehicle & ITS
- Sensing technology for navigation
- Computing & memory needs
- Mixed-signal ICs for smart vehicles
- Image processing for smart vehicles and ITS
- Conclusions

ADAS signal processing computation levels

Low-level operations characterized by computing intensive algorithms, applied at pixel level, such as filtering. For them custom and parallelized architectures can be an efficient solution

Medium-level operations apply tasks such as feature extraction, segmentation, classification to selected ROIs

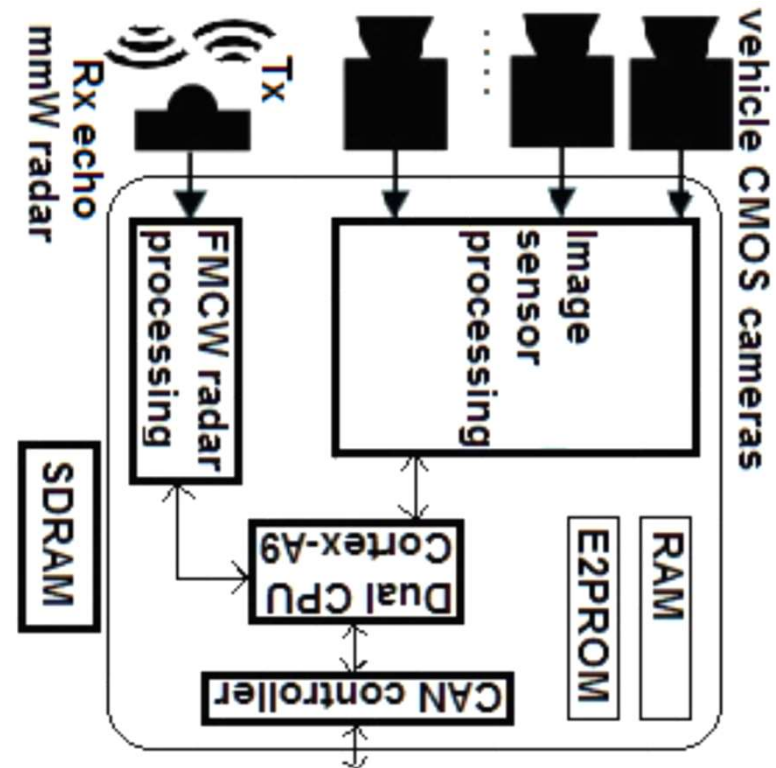
High-level operations consist in decision-making algorithms, for which the flow of data and operations is irregular and a sequential flow on a programmable core is more suited

Due to constraints in terms of low power consumption, and real-time computing capability, the best-suited ADAS architecture in the state-of-the-art is an **heterogeneous** one **mixing software-programmable core** and **configurable hardware co-processors**

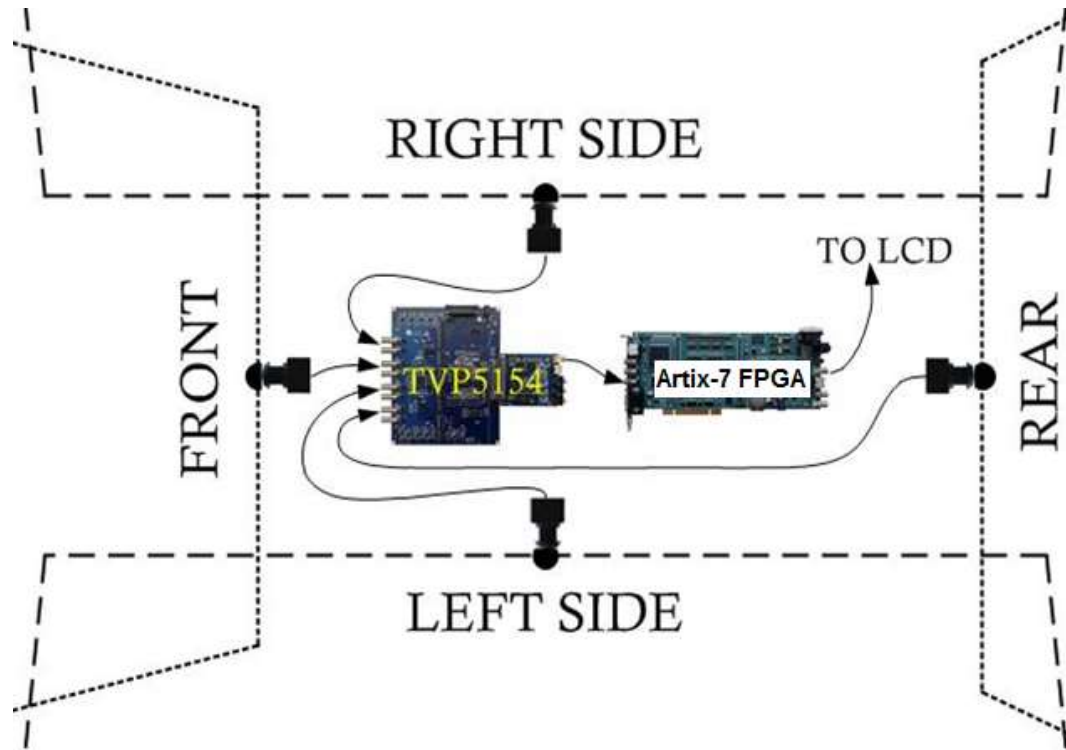
Reference HW-SW architecture for ADAS

Fusion of multiple sensors: FMCW Radar and Video CMOS cameras
Multi-core Cortex-A9 (x2, x4) SW programmable processor enhanced by **HW image processing accelerators** and on-chip/off-chip memories
CAN/FlexRay networking

Design of configurable HW
accelerators for key ADAS functions



ADAS platform with 4 fish-eye cameras for all-around view



**TI TVP5154 Video Mux + Artix-7 Automotive grade FPGA
for real-time fish-eye correction and video mosaicking**

Fish-eye lens distortion correction

Backward mapping Lookup Table (LUT)-based correction

The LUT stores the positions of the source pixels calculated initially, and then is used to rearrange the pixels of each video frame

The resulting frames can be re-assembled in a video stream

In the Backward Mapping mode, for a generic pixel far R_p from the focal axis the correct source position R_{source} is calculated according to Eq. A where the apparent focal length λ is calculated according to Eq. B and f is calculated according to Eq. C

$$R_{source} = 2 * f * \sin[\lambda / 2] \quad (A)$$

$$\lambda = \tan^{-1}(R_p / f) \quad (B)$$

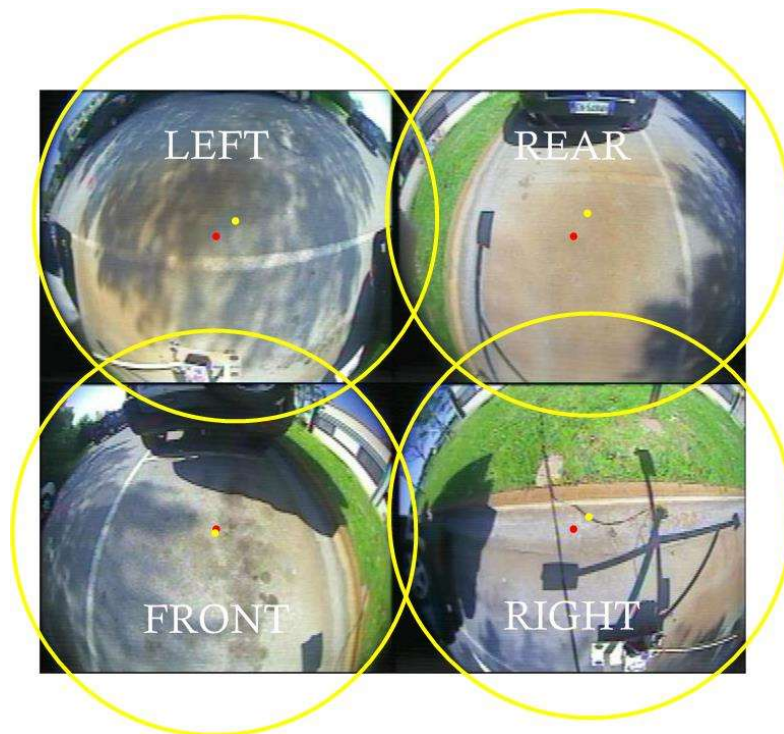
$$f = W / [4 * \sin(FOV_{hor} / 2)] \quad (C)$$

Lens manufacturing distortion correction

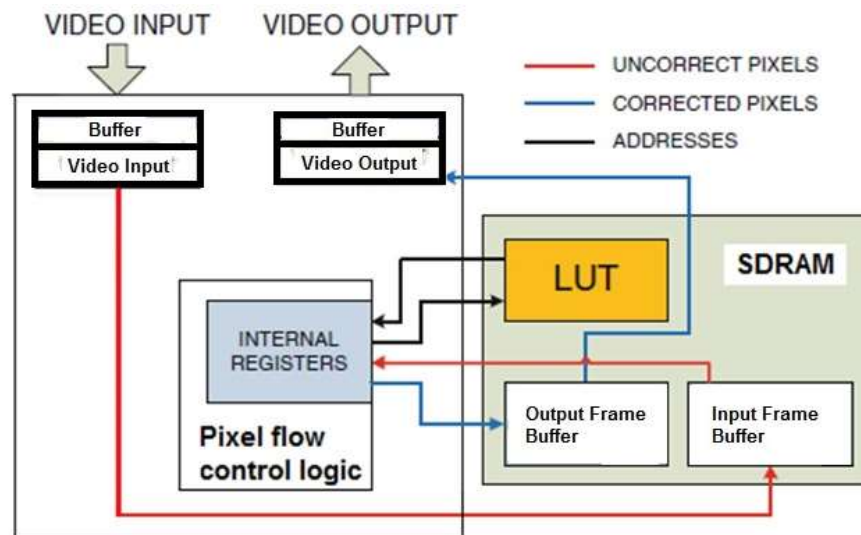
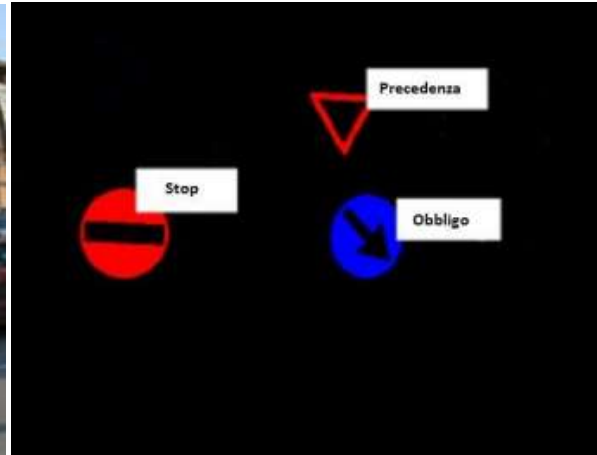
Different misalignment for each camera. The red point is the sensor center, yellow one is the center of distortion

We apply the radial correction algorithm by the Center of Distortion. The corrected images need to be re-centered on this point. The correction of this manufacturing imperfection is done in a calibration phase of the ADAS system.

Our algorithm allows to specify vertical and horizontal offsets, to indicate the misalignment of the center of distortion



Fish-eye correction & surrounding view



Results and comparison to state-of-art

Implementation on XA7A100T FPGA device:

10% of the reconfigurable logic + 2 MB of total memory for LUTs

56 Mb of input and output frame buffers to store 24 b VGA images (external SDRAM)

Correction and fusion of 4 VGA cameras in real-time at 30 fps

100 mW power consumption

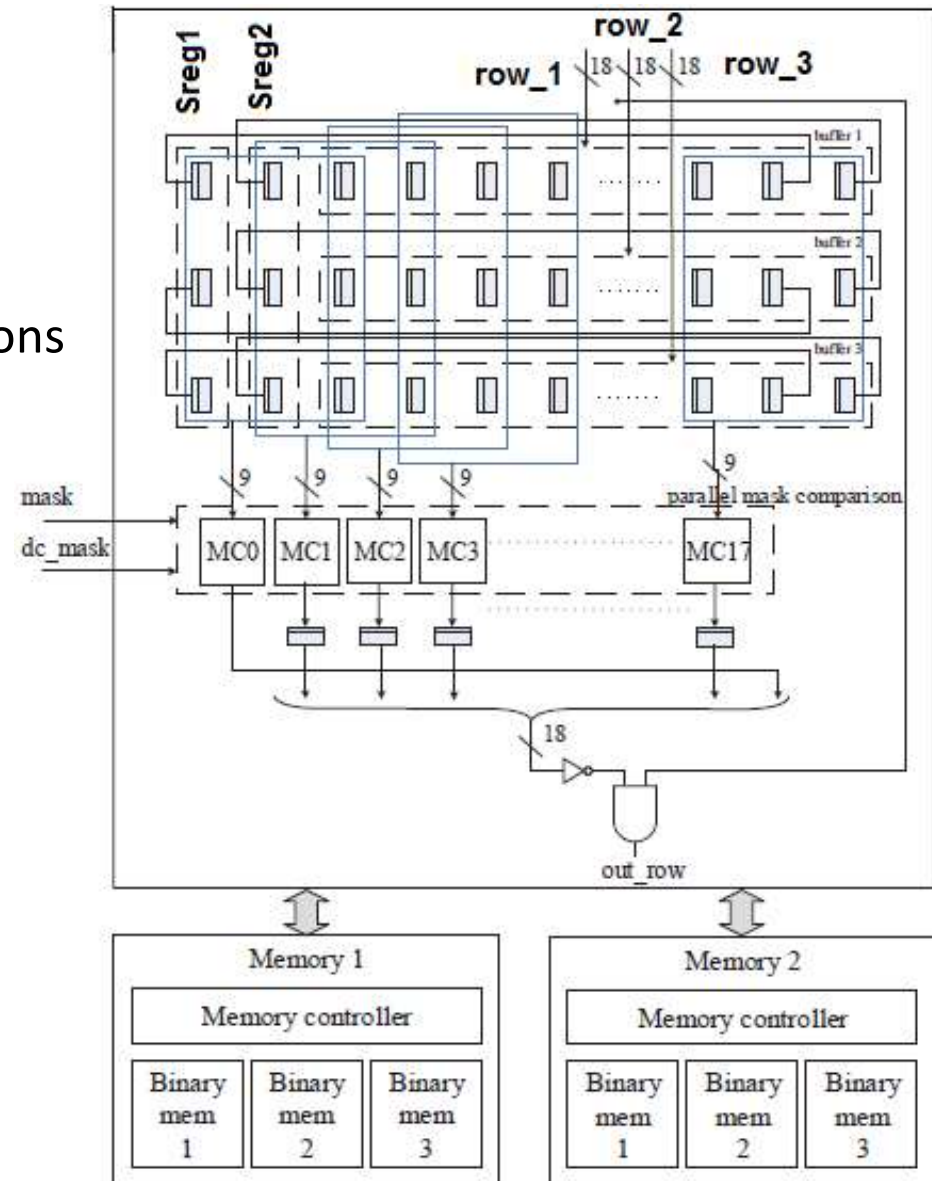
2 main benefits vs. state-of-art Zhang2014, Turturici 2014:

A- HW implementation compliant with harsh automotive specs

B- better power efficiency vs. Turturici 2014 (having similar power cost for fish eye correction, but which does not implement image fusion) or the dual C66x DSP in Zhang2014, whose power cost is above 1W

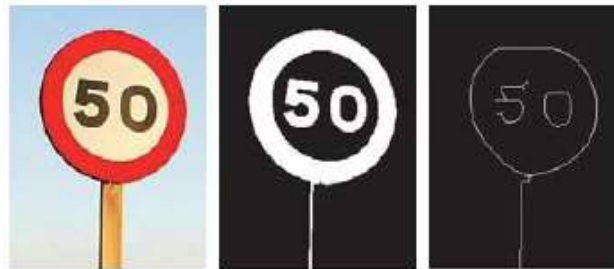
Parallelized architecture for pixel level filtering

2D-filtering applied at pixel level,
e.g. with 3x3 masks, around each pixel
Different masks (R) and multiple-iterations
(I) can be used → different algorithms
R and I are configurable parameters



Example application to image thinning for ADAS

Architecture configuration for image thinning applied to object segmentation in traffic sign recognition



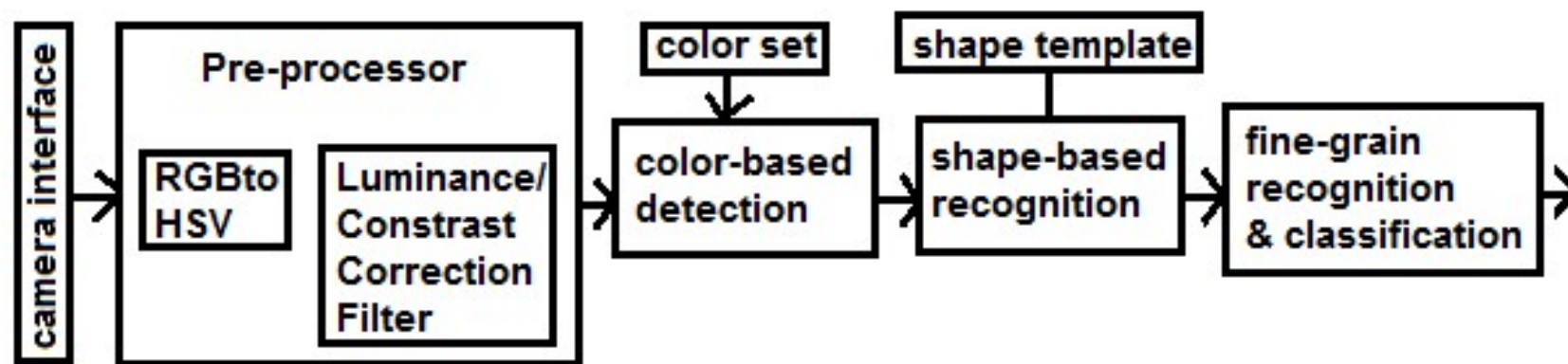
Synthesis on **Artix-7 FPGA** (automotive-grade XA7A100T FPGA) requires just 1 % of the configurable logic and 12.5% of on-chip RAM

The max clock frequency is 200 MHz → real time 67 fps VGA videos

Synthesis in **45 nm CMOS standard-cells**: 5 gates plus 600 kbits of SRAM; 350 MHz max. speed (160 fps VGA video in real-time).

With respect to state-of-the-art, the parallel architecture achieves a speed up factor of roughly 4 times vs. Hsiao et al. ISCAS

TSR macrocell architecture



According to a **ping-pong buffering scheme**, this macrocell relies on 2 frame buffers: when the pre-processor is working on the first frame memory on the successive image acquired from the input camera, the other processing blocks are working on an image stored in the second frame memory

The two memories are periodically swapped

For automotive 24b VGA (640x480) cameras, the **buffer frame size is 14 Mbits** (stored in external SDRAM since this value exceeds the on-chip memory size of the considered automotive grade FPGA)

Color-based image decomposition

This step changes the color space of the loaded image from RGB to HSV and filter the obtained image, leaving only parts of interest



Extraction of key characteristics

For the regions remained after segmentation and noise removal steps, the following characteristics are extracted: color, area, perimeter, object center, radius, distances from border to center, area under and above the center of the figure, ratio between its area and the area of the rectangle inscribing it

According to these characteristics, the shape and color of the traffic/road sign is evaluated and the type can be recognized

Traffic sign classification (1/2)

First discriminant characteristic is the color

Second, we must consider the ratio between the square of the perimeter and its area; this ratio has different and specific values for the different classes of signs

Third, we must perform a roundness control and this can be done comparing distances from the center of the figure in the points we have sampled before with the radius of the sign (in case all values are almost the same, apart a predefined tolerance, the shape is a circle)

Fourth, the ratio between the area of the region and the area of the rectangle in which it is inscribed assumes specific values useful when recognizing triangles and octagons

If the sign is a triangle, is important to know its orientation: if the area above the center is larger than the area below the center, it means that the triangle basis is on the top and vice versa

Traffic sign classification (2/2)

the detected traffic sign is recognized as one of the signs in the set reported below:

Speed Limit sign, Prohibition sign, Stop sign, Priority sign, Warning sign, Obligation sign, Roundabout sign, Direction sign

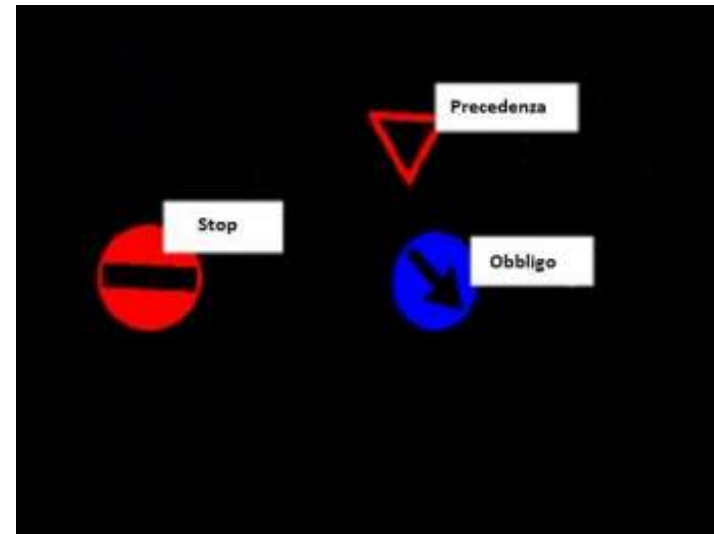
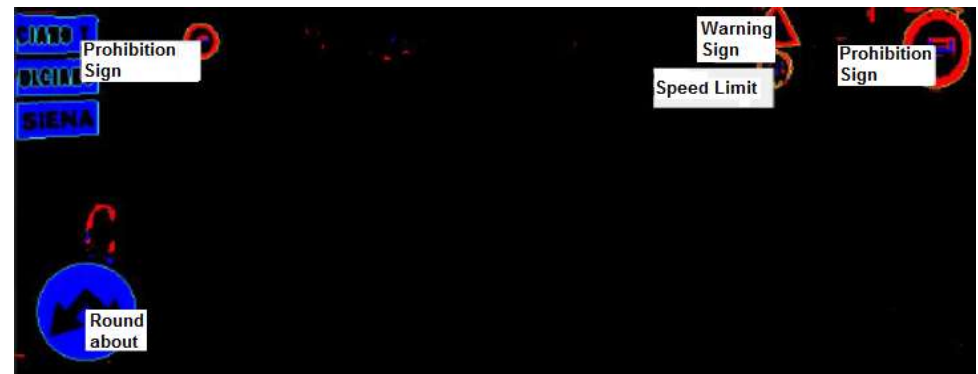
In case of the classified speed limit sign, the **specific limit is recognized from a correlation analysis of the specific pattern** (30, 50, 60, 70, 80, 90, 100, 110, 130 in Italy)

The same concept is repeated for the road signs allowing for a recognition within the set reported below:

Parking signs (with/without payment, reserved or not), Carriage limit (with/without overtaking prohibition), Stop sign, Priority sign, Direction sign

Performance results (1/2)

Aptina CMOS camera with 640x480 resolution
typical recognized images are no bigger than 200 x 200 pixel
signs recognized at an average distance of about 15 meters from
the car worst-case computation time less than 100 ms



Performance results (2/2)

Test campaign of about 2000 traffic/road signs

Missed recognition < 6%

False positive recognitions < 3 %

Real-time on a 200 MHz artix-7 FPGA

Device	FF	DSPslice	LUTs	Mem block	Power
XA7A100T	95.6%	100 %	91.2%	100%	950 mW

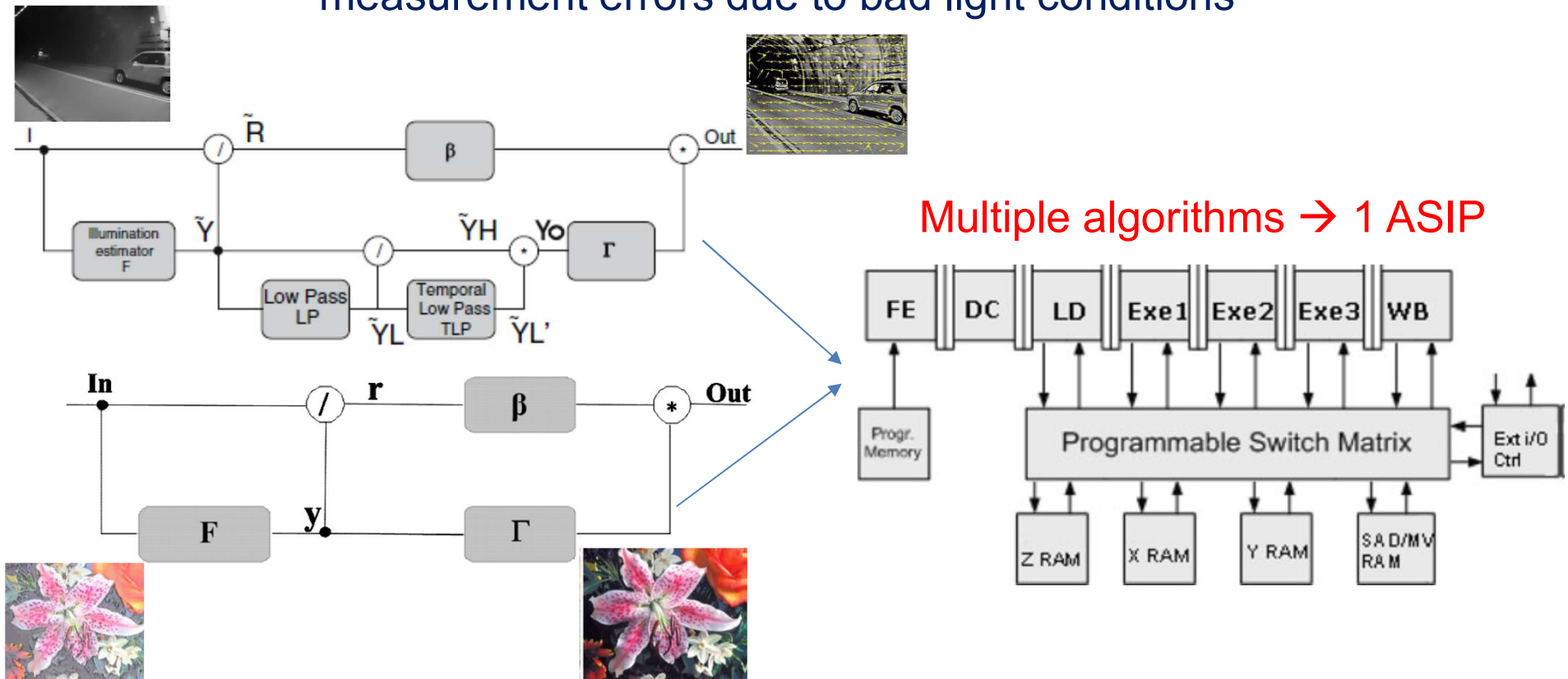
Our solution can sustain large image formats, VGA, while most of state-of-art works are limited to small 320x240 or 256x256 formats

The % of missed detection/false alarms is comparable to the best at SoA

ASIPs for Retinex image pre-processing

Processors with custom instruction set: similar energy–efficiency to HW designs but with SW flexibility (nJ/pixel in 0.18 μm \rightarrow **X10 power saving** vs. DSP)

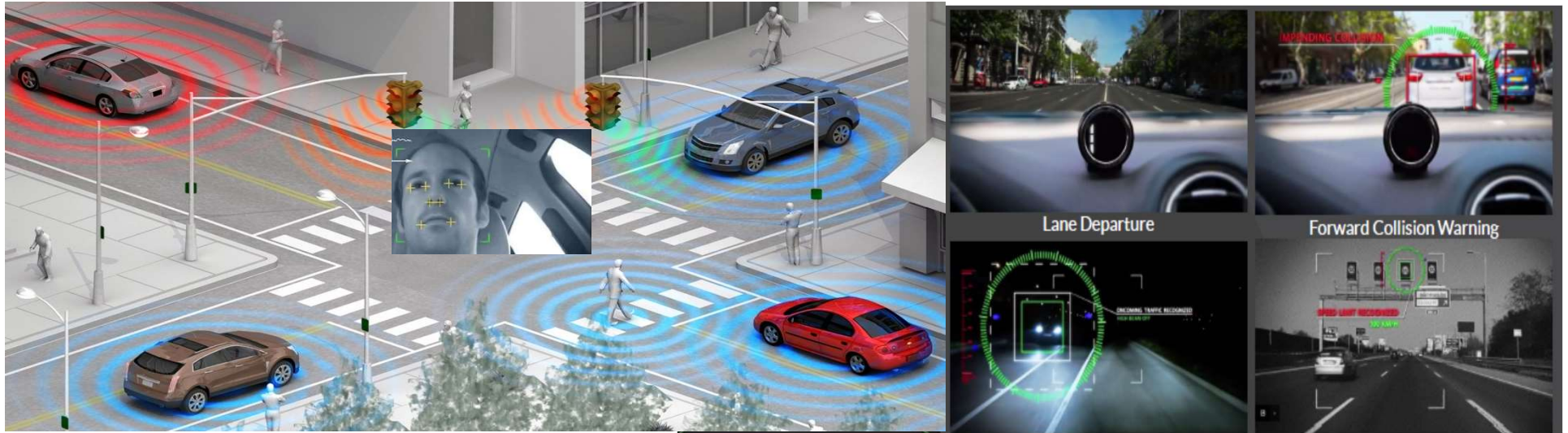
Illumination estimation & correction, contrast enhancement, allows reducing measurement errors due to bad light conditions



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Conclusions & on-going activities



Smart vehicles and ITS are a huge R&D field for I&M

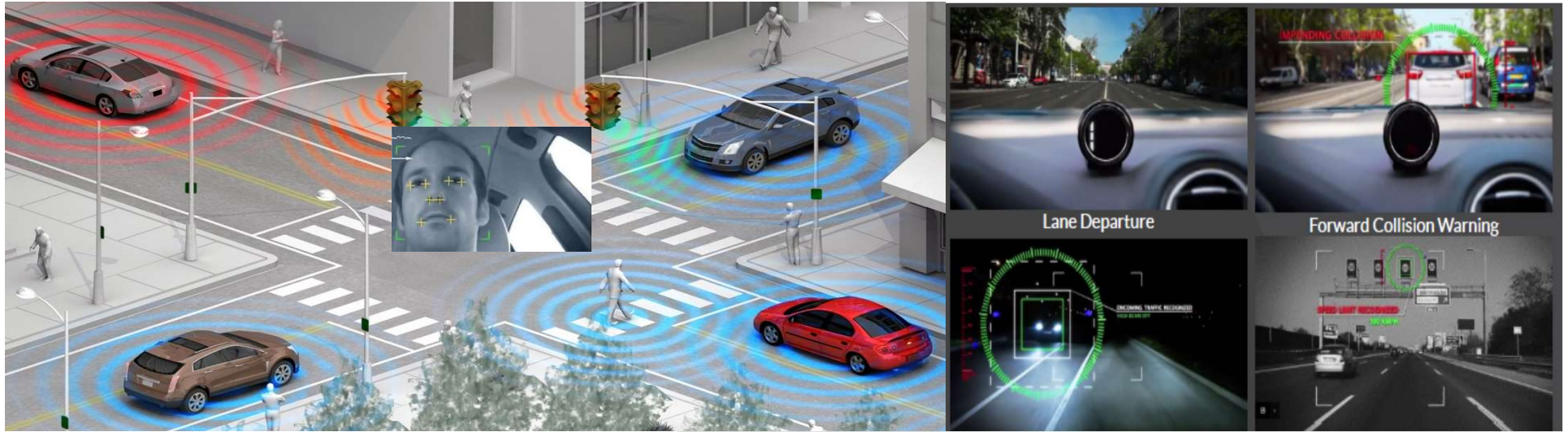
Minimizing bias and random errors in inertial sensors

Fusion of Radar, cameras, Lidar & inertial sensors for ADAS

New fusion algorithms, compact and low-cost radar/lidar, secure in-vehicle networks, on-board MPSoCs in harsh environments, high SIL, HMI & MMI

Sensing technologies for natural Human Machine Interfacing & contactless biometric measurements for fatigue/attention detection

Conclusions & on-going activities



V2X (802.11p) and Cellular-V2X (4GLTE/5G) wireless transceivers
robust and secure links, guaranteed QoS --> integrated security, TSCH/FH,
MIMO transceivers, high RX sensitivity, high TX efficiency, beamforming,
opportunities at mm-waves, convergence with 5G (www.5gaa.org)

Innovative acquisition, control and actuations units
for BMS, power converters, distributed sensors/actuators,
3D integration opportunities, EMC/thermal/electrical measurements

Thanks for your attention

Prof. Ing. Sergio Saponara
Tel./Fax +39 050 2217602 /522

sergio.saponara@unipi.it,
http://people.unipi.it/sergio_saponara/

sergio.saponara@ingeniars.com
www.ingeniars.com